

# Exotic cyclotrons for innovative radionuclides

The ARRONAX cyclotron example

Dr Nathalie Michel on behalf of the ARRONAX team and the PRISMA team









## **Radionuclides for nuclear medecine**

Highly penetrating radiations for diagnostic (X,  $\gamma$ ,  $\beta^+$ ) Low penetrating radiations for therapy ( $\alpha$ ,  $\beta$ -, Auger e-)







## Where medical radionuclides are coming from ?

Few can be extracted directly from « nature » :

Those belong to radioactive decay chain of heavy nuclei

<sup>223</sup>Ra: belongs to the radioactive chain of  $^{235}$ U. *Xofigo*® (RaCl<sub>2</sub>) available for bone metastases.

<sup>212</sup>Pb/<sup>212</sup>Bi: belongs to the radioactive chain of <sup>232</sup>Th

 $^{\bf 225} Ac$  : belongs to the radioactive chain of  $^{\rm 233} U$ 







## Where medical radionuclides are coming from ?

Otherwise they are artificially produced in reactors/accelerators

**Nuclear Reactors** 



Physics of Radiation InteractionS with Matter and

Accelerators: Cyclotrons or Lineac

## Where medical radionuclides are coming from ?



#### Reactors vs cyclotrons

Reactor advantages
 High yield
 Low cost production
 Ease of target preparation

Cyclotron advantages
 Easier supervision, safety
 Maintenance and decommissioning costs lower
 Radioactive waste less than 10% of the amount by reactor
 Lower radiation level
 No risk of nuclear proliferation

• They are complementary



Source : Wang et al \*

\*Wang Y, Chen D, Augusto RDS, Liang J, Qin Z, Liu J, Liu Z. Production Review of Accelerator-Based Medical Isotopes. Molecules. 2022 Aug 19;27(16):5294. doi: 10.3390/molecules27165294.



#### How to choose the best irradiation conditions ?



#### Identify all possible production route: different projectile/energy/target combinations

Select the most promising one based on production yield, contaminants, costs ...

Remark: Target material are often chosen amongst stable or very long lived radionuclides.



#### Reminder



It is mandatory to fulfil physics laws:

- Charge conservation and mass conservation
- $\succ$  Energy conservation  $\rightarrow$  an energy threshold exists in most cases

Few examples for medical radionuclides:

р	+	<sup>18</sup> O	$\rightarrow$ <sup>18</sup> F	+	n
а	+	<sup>209</sup> Bi	$\rightarrow$ <sup>211</sup> At	+	2 n
n	+	<sup>176</sup> Yb	ightarrow <sup>177</sup> Yb	+	γ
γ	+	<sup>68</sup> Zn	$\rightarrow$ <sup>67</sup> Cu	+	р

 $E_{threshold}$  = 2,574 MeV  $E_{threshold}$  = 20,718 MeV  $E_{threshold}$  = 0 MeV  $E_{threshold}$  = 9,977 MeV

#### There is not one fit all cyclotrons









<sup>67</sup>Ga, <sup>111</sup>In, <sup>123</sup>I, <sup>201</sup>Tl, <sup>68</sup>Ge



<sup>82</sup>Sr, <sup>117m</sup>Sn

Туре	The Energy of Particles [MeV]	Application
Small medical cyclotron	<20	Short-lived radioisotopes for PET
Medium-energy cyclotron	20-35	Production of SPECT and some PET radioisotopes
High-energy cyclotron	>35	Production of radioisotopes for therapy

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#### **Medical cyclotrons in France**





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#### **Nuclear reactions**

By changing the projectile and its incident energy, one can enlarge the choice of radionuclide that can be produced using a given target/energy couple





#### Which parameters influence production yield ?





### Which parameters influence production yield?

✓ Irradiation conditions : particle, beam energy, beam intensity, irradiation time



Projectiles are losing energy in the target

Target heating

✓ Selecting the nuclear reaction and energy range to have the highest cross section value

✓ Target properties: increasing number of atoms

- > By using a thicker target
- > By using enriched material



## **Contaminants are a limiting factor for production**

Non isotopic contaminants can be eliminated by chemistry



Classical chemistry (chromatography using resin or liquid/liquid extraction ...)

**Dry chemistry** 



- Production of isotopic contaminants are controlled through a combination of
  - The use of highly enriched target material (when possible)
  - Choosing the adequate projectile energy/target thickness
  - Choosing different nuclear reaction as (d,x),  $(\alpha,x)$  ... or even indirect reactions
  - Using decay if half lives are different

However, this is not always sufficient

Mass separation can be another way to gain in purity.





#### ARRONAX: a cyclotron that enlarges the scope of possible

Beam	Accelerated particles	Energy range (MeV)	Intensity (eµA)	Dual beam
Proton	H-	30- <b>70</b>	<375	Yes
	HH+	17	<50	No
Deuteron	D-	15-35	<50	Yes
Alpha	He++	68	<70	No

Main characteristics:



enlarge the scope of possible nuclear reactions for isotope production

→ low cross section phenomena achievable
 → Neutron source with industrial capabilities possible



## ARRONAX: a cyclotron that enlarges the scope of possible

#### A versatile facility:

4 Vaults devoted to isotope production and connected to *hot cells* through a **pneumatic system** 

Vault **P1** to accommodate soon a 18 MeV accelerator for <sup>64</sup>Cu production

Vault **AX** devoted to physics, radiolysis and radiobiology experiments



## ARRONAX: a cyclotron that enlarges the scope of possible Physics of Radiation InteractionS with Matter and Applica



rradiation station





**A range of laboratories:** radiochemistry, biochemistry, radiolabelling, cell culture, chemical analysis, nuclear metrology, quality control, etc.



## **Example 1**: the theranostic radionuclide pair <sup>64</sup>Cu/ <sup>67</sup>Cu at ARRONAX

## **Motivations**



A New trend in medicine: personalized treatment to specific cancer profile Theranostic is a treatment strategy that combines therapeutics with diagnostics.

→ Use of a pair of radionuclides to make dosimetry prior therapy and/or see patient response

Several pairs have been identified:

<sup>44</sup>Sc/<sup>47</sup>Sc, <sup>64</sup>Cu/<sup>67</sup>Cu, <sup>124</sup>I/<sup>131</sup>I, <sup>152</sup>Tb/<sup>161</sup>Tb,...

**Copper isotopes** are good candidates with well known chemistry:  $^{64}$ Cu (T<sub>1/2</sub> = 12.7h) can be produced quite easily

 $^{67}$ Cu (T<sub>1/2</sub> = 61.8h) is well suited for targeted therapy



## Copper 64

#### Main characteristics :

- + Positron emission 17.52%
- + T<sub>1/2</sub> = 12.7 h

**Application :** PET imaging, therapeutic applications?

Main Production route :  ${}^{64}Ni + p \rightarrow {}^{64}Cu + n$ 

Alternative production route :  $^{64}Ni + d \rightarrow ^{64}Cu + 2n$ 





Deuteron route <sup>64</sup>Ni(d,2n) is competitive with (p,n) and we use it. Irradiation twice a month

We are part of a Cu-64 intercomparison setup by PRISMAP (DTU, PSI, Arronax, Polatom)



#### Which target for Copper 64 production ?

#### Dedicated target station



Pneumatic transportation

#### Processing hot cells





Target tilted at **15** ° Beam diameter is 20 mm→ **target area 14 cm**<sup>2</sup>



## Which target for Copper 64 production ?

Target at 15° allows to increase the heat exchange surface area



Power deposition decreases if target is tilted

 $[W_{mm_3}] P = \frac{dE}{dr} . i$ 

Target area = 14  $cm^2$  instead of 4  $cm^2$  with same amount of material





## Which target for Copper 64 production ?

Thickness deposit - (p,n) vs (d,2n) : Production yields

Nuclear	Energy range	Calculated	Target	Target
reaction	(MeV)	Yield	thickness	thickness at
		(MBq/µAh)	(µm)	15°(µm)
<sup>64</sup> Ni(p,n) <sup>64</sup> Cu	12→9	228	120 µm	31.05 µm
<sup>64</sup> Ni(d,2n) <sup>64</sup> Cu	16→13	206	90 µm	23.29 µm

Comparable production yield can be achieved with thinner deposit of  ${}^{64}$ Ni in the deuteron case  $\rightarrow$  a lower initial cost of  ${}^{64}$ Ni

#### **Copper 64: target**



**Electroplating :** [Ni] at 8g/L Adjusted pH with NH<sub>4</sub>OH



#### Target:

Enriched (>99%) <sup>64</sup>Ni Electroplated on a gold backing (99,99% purity) Thickness possible until 50 µm





## Copper 64: (d,2n) molar activity

Co-produced isotopes are different:

For the (d,2n)  $\rightarrow$  (d,n)<sup>65</sup>Cu (d,3n)<sup>63</sup>Cu (d,p)<sup>65</sup>Ni ( $T_{1/2}$ = 2.52h) decays to <sup>65</sup>Cu

63Cu STABLE 69.15%	64Cu 12.701 H ε: 61.50% β-: 38.50%	65Cu STABLE 30.85%	66Cu 5.120 M β-: 100.00%
62Ni	63Ni	64Ni	65Ni
STABLE	101.2 Υ	STABLE	2.5175 Η
3.6346%	β-: 100.00%	0.9255%	β-: 100.00%
61Co	62Co	63Co	64Co
1.650 H	1.50 M	27.4 S	0.30 S
β-: 100.00%	β-: 100.00%	β-: 100.00%	β-: 100.00%

To determine the impact of these isotopes on the final product we use:

- Data from NNDC for radioactive isotopes
- TALYS code calculation for stable isotopes

http://www.talys.eu/

For (d,2n) at 16 MeV, 1h, 1µA, we calculate **3.8 atoms of ^{64}Cu** for 1 atom of cold copper (EOB)  $\rightarrow$  Acceptable

#### **Copper 64: purification / Co impurities**



**Chemistry:** *dissolution in HNO*<sub>3</sub>, *purification using chromatographic resin AG1X8* 

elution profile of the irradiated target



<sup>64</sup> Ni is recovered (the recovery yield around 95%) for reprocessing.

#### **Copper 64: quality control**



#### **Typical irradiation conditions :**

90μA deuteron beam on target 16 MeV Deposit thickness: 10μm Duration: one night

Radioisotopic purity: >99.90% concentration: >890 MBq/mL

Radiochemical purity: Molar activity vs all metals (>10 MBq/nmol) Main contaminants: Ni, Cu, Fe, Zn, Co

Activity distributed @ calibration time (26H after EOB) : 15 GBq



## **Certificate of analysis provided to the final user for 64 CuCl2**

Certificat d'analyse	∕. → ARRONAX
olution radiochimique de chlorure de cuivre-64	
ite de production : CYCLOTRON ARRONAX, 1 rue aronnax CS 10112, 44817 Sa	aint-Herblain cedex, France
a cuivre-64 est un radiochimique. Non destiné à l'usage humain efinition	Final media
roduction e cuivre-64 est produit par irradiation de deutoris (64Ni(d,2n)) d'une cible de lectrodéposé lalf-Life 12.701 heures	Irradiation conditions : • nuclear reaction used • Target enrichment
Juméro de lot :       Cu64_220202         OB (date/time)       1/2/22 6:37         alibration Time (CT) :       2/2/22 8:00         Our reference time	
Needed because we are dea • EOB : end of beam	aling with radioactive species. Other reference time often defined :

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## **Certificate of analysis provided to the final user for 64CuCl2**

	<u>Caractéristiq</u>	ues
Radioactive conce	entration	1250-3500 MBq/mL
Identification	Identification	
Radionucleidic purity Chemical purity	<sup>65</sup> Ni/ <sup>64</sup> Cu <sup>57</sup> Co/ <sup>64</sup> Cu <sup>58</sup> Co/ <sup>64</sup> Cu <sup>61</sup> Co/ <sup>64</sup> Cu Concentration Concentr	totale des contaminants métalliques (<50ppm) ration toatle en cuivre (<25ppm)
Activité spécifique / Σmétaux		>10 MBq/nmol
Activité spécifique / Cu		>15 MBq/nmol
Apparence	limpide et inco	lore

Potential dosimetry impact (staff or patient) Waste management



#### **Copper 64: clinical trial**

<sup>64</sup>Cu-ATSM, a potential marker of hypoxia

**Clinical trial**: Evaluation of <sup>64</sup>Cu-ATSM PET-CT as a predictor of response to neoadjuvant therapy in locally advanced rectal cancers 29 patients included to date 5 French clinical centers: Nantes, Angers, Rennes, Brest, Rouen





<sup>18</sup>F-FDG



<sup>64</sup>Cu-ATSM

Work in progress



<sup>18</sup>F-FDG <sup>64</sup>Cu-ATSM <sup>18</sup>F-FDG / <sup>64</sup>Cu-ATSM

## **Copper 64: IK18 project**



Acquire a 18 MeV accelerator to enlarge our production capabilities and free up beam time on the C70.



Cost effective :

- Use of an existing vault (P1)
- Use of existing radioprotection apparatus
- Use of existing hot cells

IBA Kiube selected
180 μA version
1 solid target station compatible with the existing system



#### Copper 67

#### **Properties**

- Half-life to match the **bio-distribution** time: 61.8 hours
- Chemical properties to attach to the vector molecule
- **Radiation types, energies and intensities** suitable for applications: SPECT, vectorized internal radiation therapy

#### **Production routes**

Balance between :

- Cross section
- Impurities coproduction : molar activity
- Target manufacturing and chemistry

60	61	62	63	64	65
23.7 mn	3.3 h	9.7 mn	Stable	12.7 h	Stable
66	67	68	68m	69	
5.1 mn	61.8 h	30.9 s	3.7 mn	2.9 mn	



<Ε <sub>β</sub> > (kev)	E <sub>βmax</sub> (kev)	Ι <sub>β</sub> (%)	Ε <sub>γ</sub> (keV)	Ι <sub>γ</sub> (%)
121	377	57	91.3	7.0
154	468	22	93.3	16.1
189	562	20	184.6	48.7



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## <sup>67</sup>Cu production routes





<sup>64</sup> Zn	<sup>66</sup> Zn	<sup>67</sup> Zn	<sup>68</sup> Zn	<sup>70</sup> Zn
48.3%	28%	4.1%	19%	0.6%





## **Target preparation and experiments**

Electrodeposition of <sup>70</sup>Zn from ISOFLEX company on a <sup>nat</sup>Ni sheet @ GIP ARRONAX by T. Sounalet, PRISMA Team

Surface: 20x20 mm Thickness: approx. 10  $\mu m$ 

<sup>64</sup> Zn	<sup>66</sup> Zn	<sup>67</sup> Zn	<sup>68</sup> Zn	<sup>70</sup> Zn
48.3%	28%	4.1%	19%	0.6%
0.1%	0.1%	0.1%	2.2%	97.5%









Stack

- 6 irradiations of2 patterns
- under vacuum
- Faraday cup used for flux measurements
- 12 cross section values

## <sup>67</sup>Cu production cross section



Con



## <sup>67</sup>Cu Thick Target Yield



To optimise production, considering <sup>64</sup>Cu threshold production at 26.4 MeV and the <sup>70</sup>Zn price, the energy range from 16 to 26 MeV is choosen, corresponding to a thickness of 575 μm of <sup>70</sup>Zn



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## **Example 2 : Astate-211 (<sup>211</sup>At) from alpha particles at ARRONAX**

#### Why $\alpha$ -emitters are of interest ?



#### Deposited energy: $E_{\alpha} \sim 5 - 9 \text{ MeV}$

➤ Highly cytotoxic

 $\geq$  Potentially more efficient than  $\beta$  radiation

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#### Low penetration in water: 40 µm - 100 µm (5-10 typical cell diameters)

better preservation of healthy tissues



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#### Low penetration in water: 40 µm - 100 µm (5-10 typical cell diameters)

better preservation of healthy tissues

#### High Linear Energy transfer (~80 keV/µm)

➢ High biologic effectiveness (EBR)



#### Less dependant on oxygen depletion

Less impact of the cellular cycle

## In radionuclide chart





## Main $\alpha$ -emitters of medical interest

Radionuclide	Half-life (h)	# of alpha particles / decay	Eγ (keV)
Tb-149	4,1 h	0,17 (β and ε)	165
At-211	7,2 h	1	79
Bi-212	1 h	1(β)	727
Bi-213	45 m	1(2β)	440
Ra-223	11,4 d	4 (2β )	269
Ac-225	10 d	4(2β)	100
Th-226	31 m	4	111
Th-227	18,7 d	5(2β)	256



A limited number of potential candidates

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Only 4(+1) can be produced using accelerators.



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#### L'Astate 211





#### Advantages of <sup>211</sup>At:

- $T_{1/2}$ : neither too short nor too long (7,2 h)
- One α-particle emitted per decay
- Production is made using accelerator (28 MeV)
   → easy scale-up by adding new facilities



 $\mathbf{n}$ 

#### **Astate 211 production**

Which nuclear reaction?		210At 8.1 H	211At 7.214 H	212At 0.314 S	213At 125 NS
<sup>209</sup> Bi + α → <sup>211</sup> At + 2n	E <sub>threshold</sub> > 20,718 MeV	ε: 00.82% α: 0.18%	ε: 58.20% α: 41.80%	α: 100.00% ε < 0.03%	в <mark>. 00.00%</mark>
<sup>209</sup> Bi + α → <sup>210</sup> At + 3n	Ethreshold> 28,613 MeV	209Po 124 Y	210Po 138.376 D	211Po 0.516 5	212Po 0.299 μS
		α: 99.55% ε: 0.45%	α: 100.00%	<b>α: 0</b> 0.00%	α: 100.00%
Which operate to choose?		208Bi 3.68E+5 Y	209Bi STABLE	210Bi 5.012 D	211Bi 2.14 M
83-BI-209(A, 2H)85-AT-211		ε: 100.00%	100%	β-: 100.00% α: 1.3E-4%	α: 99.72% β-: 0.28%
20 25 30 35 40 5 1959 Ranlbr 1.0 1985 Lambrecht 4 1985 Lambrecht 5 1986 Rattan 1 994 Singh 0.8 At211 6 At211 6 At211 7 0 0 0.6 0 0.4 0 0.2 0 0.0 0 0	At210 At210 a At210 a At210 im $a$ bove E <sub><math>\alpha</math></sub> Balance t production	n is arou purities < 28,613 o be fou on and m	nd 30 M starts to 3 MeV nd to ma ninimize	eV be prod aximize contami	uced nants

Source:www.nndc.bnl.gouv

#### **Bi target manufacturing**









- 1) Vaporization: transition from the condensed phase (s/l) to the gas phase
- 2) Transit: transport of the gas phase
- 3) Condensation: construction of substrate layers





Lateral position (µm)



## <sup>211</sup>At production @ Arronax





The IBA rabbit system (left) and a target for astatine production (right) to be used at ARRONAX.

Beam profile extracted from an irradiated EBT2 Gafchromic

Red color  $\rightarrow$  high irradiation Blue color  $\rightarrow$  area not irradiated



#### A beam energy degrader is required







Graphite



Ca

## <sup>211</sup>At extraction using dry chemistry





## <sup>211</sup>At: Production à ARRONAX

Astatine-211 production route:

 $^{209}$ Bi +  $\alpha \rightarrow ^{211}$ At + 2n

#### **Production scheme @Arronax :**



untreated group 100---e-- <sup>211</sup>At-isotype control 555 kBq <sup>D</sup>ercent survival 80-→ <sup>211</sup>At-9E7.4 370 kBq 60----- <sup>211</sup>At-9E7.4 555 kBq Astatine-211-labeled anti-mCD138 in 40 ---- <sup>211</sup>At-9E7.4 740 kBq mouse syngeneic multiple myeloma - <sup>211</sup>At-9E7.4 1110 kBq Gouard S et al. Cancers (Basel). 2020 Sep 20-22;12(9):2721 0 20 40 60 80 100 120 140 160 0

days after engraftment



#### **Basic and translational research**



#### Chemical properties and quantum chemistry of astatine-211

*Review: Guérard F et al. Acc Chem Res. 2021, 54, 16: 3264–3275* 



A new astatine-211 radiolabeling method based on boronic acids

Berdal M et al. Chem Sci. 2020 Nov 23;12(4):1458-1468

Arronax is producing 3-4 times a month At-211 (0.9-1.2GBq EOB)



#### <sup>211</sup>At production sites in the world

We are part of the COST NOAR network:



#### <sup>211</sup>At production facility in the world

- Running
- Potentially usable •



**Pour participer à NOAR : https://astatine-net.eu/** 

1D

NV

CA



## **Example 3 : Studies on Tb 155 production**

#### **Contaminants are a limiting factor for production**



#### Terbium-155 production from 155 Gd (d,x) – 93 % enrichment

Comparison between proton and deuteron



Particle	Proton	Deuteron
Target thickness (μm)	300	390
Energy (MeV)	10.4	15.1
TTY (MBq/μA/h)	3.4	10.2
Purity (%)	93	88

<sup>156</sup>Tb always co-produced  $T_{1/2}$  similar to <sup>155</sup>Tb

#### **Contaminants are a limiting factor for production**



We want to explore the possibility to couple chemical and physical separation methods (off-line).

#### **Schematical view:**



appropriate combination

target/projectile/energy

lead to few isobaric contaminants and high production



remove a large part of the matrix to limit its impact on the mass separation step and ease recycling

#### Mass separation step



Operation of the accelerator and the mass separation are decorrelated

## **First experiences on off-line mass separation**



1. Part of the PhD work of R. Formento (PhD 2019) - Collaborations : AAA, Arronax, Mainz, ILL, CERN-MEDICIS



Studies conducted in larissa (Mainz) on **Resonant laser ionization for Terbium** 



## **First experiences on off-line mass separation**

 Production of <sup>155</sup>Tb as part of the MEDICIS program during Long shut down Collaborations : Arronax, CERN-MEDICIS Irradiation and Gd/Tb chemistry in Nantes Mass separation at CERN-MEDICIS







Boat sending to CERN-MEDICIS

#### Yield obtained 6.1% (decay corrected)



**The SMILES project at Nantes** 



## Séparation en Masse couplée à l'Ionisation Laser pour des applications Environnementales et en Santé



Laser ionization and mass separation for environmental and health applications

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SMILES Status | Marc

#### **The Smiles project at Nantes**

#### Our main objectives are to:

- > Develop a mass separation device that includes resonant laser ionisation
- Be able to make analytical measurements on environmental sample (as for example from old uranium mines)
- Build expertise on these techniques and on simulation tools
- Prepare for off-line mass separator for radionuclide production



Stable element: Cu65/Cu63 Isotopic analysis : Pb , Am, Pu, Ra226/228 Ultra trace analysis: Pb210, Th230,U-236



Stable element: Cu65/Cu63

## **The Smiles project at Nantes**



The constructed devices will be installed in subatech (limited authorization to manipulate radioactive material) We will explore different configurations:



## PRISMA Physics of Radiation InteractionS with Matter and Applications

## Conclusion

A multi-particle, high energy and high intensity machine is a very versatile tool for isotope production that allow:

use of p, d, alpha at different energies with different kinds of target (Tb 155 target with inside degrader)

Improve production capability and availability for clinical trials

Avaibility of particles and wide range of energy allow cross section studies to choose the best production routes

Technological improvement can be tested

Cu 64: A new accelerator will be installed in Arronax (IK18 project)
At211 : Internal target design is underway to use the right energy on target
Tb 155: development of mass separation tool

#### We explore other radionuclides

- <sup>44</sup>Ti to make available <sup>44</sup>Ti/<sup>44</sup>Sc generator
- <sup>97</sup>Ru
- <sup>203</sup>Pb interesting for imaging associated to <sup>212</sup>Pb



#### **Conclusions**

#### Pipeline Arronax



## **PRISMA** Team

#### Permanent positions



























Post- doctoral fellows







PhD students















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#### Thank you for your attention

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