

PRISMAP School on Radionuclide Production

Quality Control in Nuclear Medicine



31/05/2024

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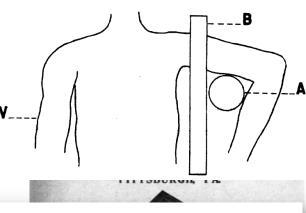


Nuclear Medicine

 Frederick Proescher – dir. of the "Research Lab for Experimental Treatment, Standard Chemical Co." – first published "clinical" study

"The intravenous injection of soluble radium salts in man", Radium, 1 (1913), pp. 9-10

- Georg de Hevesy $(1924) {}^{210}Pb$ and ${}^{210}Bi$ in animals
 - tracer principle key concept for NM and theranostics
- Blumgart & Yens (1925) ²¹⁴Bi ("radium C") in humans
 - IV administration & arm-to-arm circulation time
 - birth of diagnostic nuclear medicine instrumentation
 - detection using Wilson cloud chamber
- the American Medical Association officially recognized nuclear medicine as a medical specialty in 1971
- this "new" discipline has evolved continuously, ever since



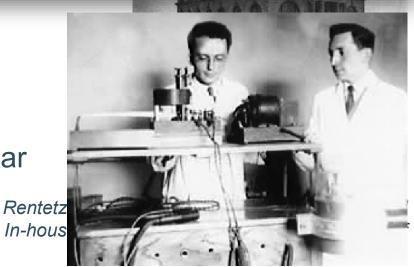
STUDIES ON THE VELOCITY OF BLOOD FLOW

I. THE METHOD UTILIZED¹

BY HERRMANN L. BLUMGART AND OTTO C. YENS (From the Thorndike Memorial Laboratory, Boston City Hospital and the Department of

Medicine, Harvard Medical School)

(Received for publication October 4, 1926)





Nuclear Medicine

- medical specialty that makes use of radiopharmaceuticals for the diagnosis and staging of disease, for monitoring of a disease process, and for radionuclide therapy (RNT)
- used in basic sciences such as biology, drug discovery and in preclinical medicine.



clinical aspects radiopharmaceutical

1000

500

instrumentation





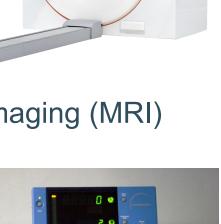
Nuclear Medicine (NM) Instrumentation

- gamma camera & single photon emission computed tomography (SPECT)
- positron emission tomography (PET)
- radionuclide calibrator or activity meter
- gamma counter / spectrometer
- intra-operative gamma & beta probe
- hybrid technology: computed tomography (CT) and magnetic resonance imaging (MRI)











NM instrumentation

- scale, precise laboratory balance
 - mass (g)
- size, stadiometer, VOI, ...
 - length (m), area, volume, ...
- clock
 - time (s)
- glucometer
 - blood sugar level (mg/dl)
- other instrumentation
 - respiratory gating, ECG, ...
 - infusion pump, ...
- software & hardware (MDR)





Gear, J.I., et al. Eur J Nucl Med Mol Imaging 45, 2456–2474 (2018).

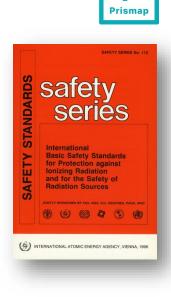


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Quality Control (QC) and Quality Assurance (QA)

- with the intention to optimize the radiation protection, administration of activity, data acquisition, image quality, data processing, or radionuclidetherapy
- by observing and assessing systems and procedures, lowering risks, improving quality
 - instrumentation, equipment
 - gamma camera, SPECT, PET, radionuclide calibrator, gamma counter
 - actions, procedures and techniques
 - administration of radioactivity, data acquisition, data (image) processing, data storage & archiving, ...
 - radioactive waste procedure, decontamination, ...
- purpose of the observation, verification, or "control" is
 - to reach a certain recommendation, standard, criterion, objective, ...
 - comparing the observation (measurement) with a threshold
 - comparing the results with a reference value or earlier values (e.g. acceptance)
- QA is focused on providing confidence that quality requirements are fulfilled



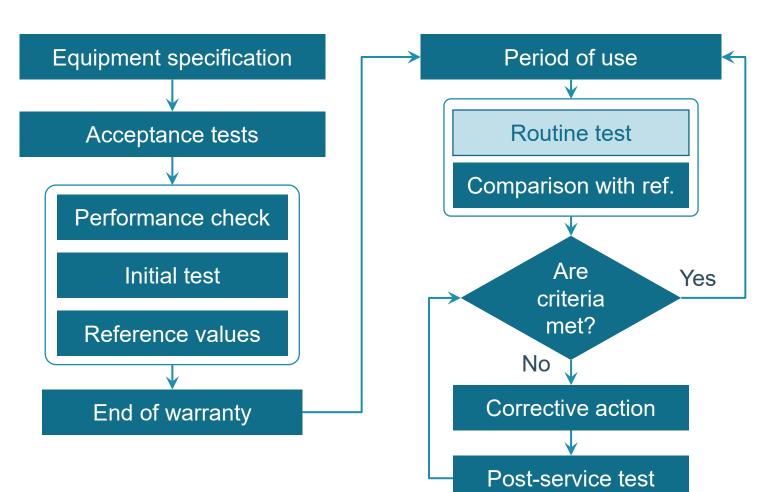
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"In essence, QA is nothing more than thoroughly organized meticulousness of work."



QA & QC in Nuclear Medicine

- evaluation and routine testing in medical imaging
- IEC-1223-1 (1993)
- equipment lifecycle
- performance measurements & reference values
- periodicity of routine testing
- acceptability criteria (AC)
- QC \equiv conformity of the AC
- role of medical physics expert
- quality management



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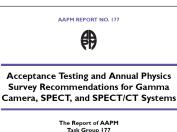
INTERNATIONAL

ELECTROTECHNICAL COMMISSION



Quality Control Recommendations

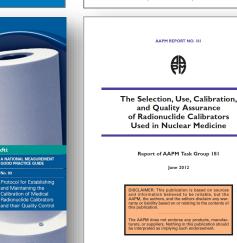




February 2019

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EANM Physics Committee

Eur J Nucl Med Mol Imaging (2010) 37:672–681 DOI 10.1007/s00259-009-1348-x

GUIDELINES

Acceptance testing for nuclear medicine instrumentation

Ellinor Busemann Sokole · Anna Płachcínska · Alan Britten · on behalf of the EANM Physics Committee

Eur J Nucl Med Mol Imaging (2010) 37:662–671 DOI 10.1007/s00259-009-1347-y

GUIDELINES

Routine quality control recommendations for nuclear medicine instrumentation

On behalf of the EANM Physics Committee: Ellinor Busemann Sokole · Anna Plachcínska · Alan Britten With contribution from the EANM Working Group on Nuclear Medicine Instrumentation Quality Control: Maria Lyra Georgosopoulou · Wendy Tindale · Rigobert Klett





EFOMP

EANM Technologists committee

SIEMENS ...

IPEM Institute of Physics and Engineering in Medicine

DM

AMERICAN ASSOCIATION

of PHYSICISTS IN MEDICINE

UALITY CONTROL

MENTATION

FNUCLEAR

AND PROTOCOL

EANM TECHNOLOGISTS GUIDE

STANDARDISATION



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(EANM)

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Table 1 Routine QC tests for a gamma camera: planar, whole-body, SPECT and SPECT/CT. Equipment type: scintillation Anger gamma camera

Test	Purpose	Frequency	Comments
GC1. Physical inspection	To check collimator and detector head mountings, and to check for any damage to the collimator	Daily	Inspect for mechanical and other defects that may compromise safety of patient or staff; if collimator damage is detected or suspected, immediately perform a high-count extrinsic uniformity test
GC2. Collimator touch pad and gantry emergency stop	To test that the touch pads and emergency stops are functioning	Daily	Both the collimator touch pads and gantry emergency stop must function if there is an unexpected collision with the patient or an obstacle during motion; the touch pads must be checked each time the collimators are changed
GC3. Energy window setting for ^{99m} Tc	To check and centre the preset energy window on the ^{99m} Tc photopeak	Daily	The test is intended to check the correct ^{99m} Tc energy window
GC4. Energy window setting – other radionuclides to be used	To test that preset energy windows are properly centred for the energies of other clinically used radionuclides	Daily when used	Frequency of the test should be adapted to the particular camera and frequency of use of the radionuclides
GC5. Background count rate	To detect radioactive contamination/excess electronic noise	Daily	The background count rate should be stable under constant measuring conditions
GC6. Intrinsic/extrinsic uniformity and sensitivity	To test the response to a spatially uniform flux of ^{99m} Tc (or ⁵⁷ Co)	Daily	Visually inspect either an intrinsic or extrinsic (whichever is most convenient) low count

Eur J Nucl Med Mol Imaging (2010) 37:662–671 DOI 10.1007/s00259-009-1347-y

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Quality assurance & control (1.x)

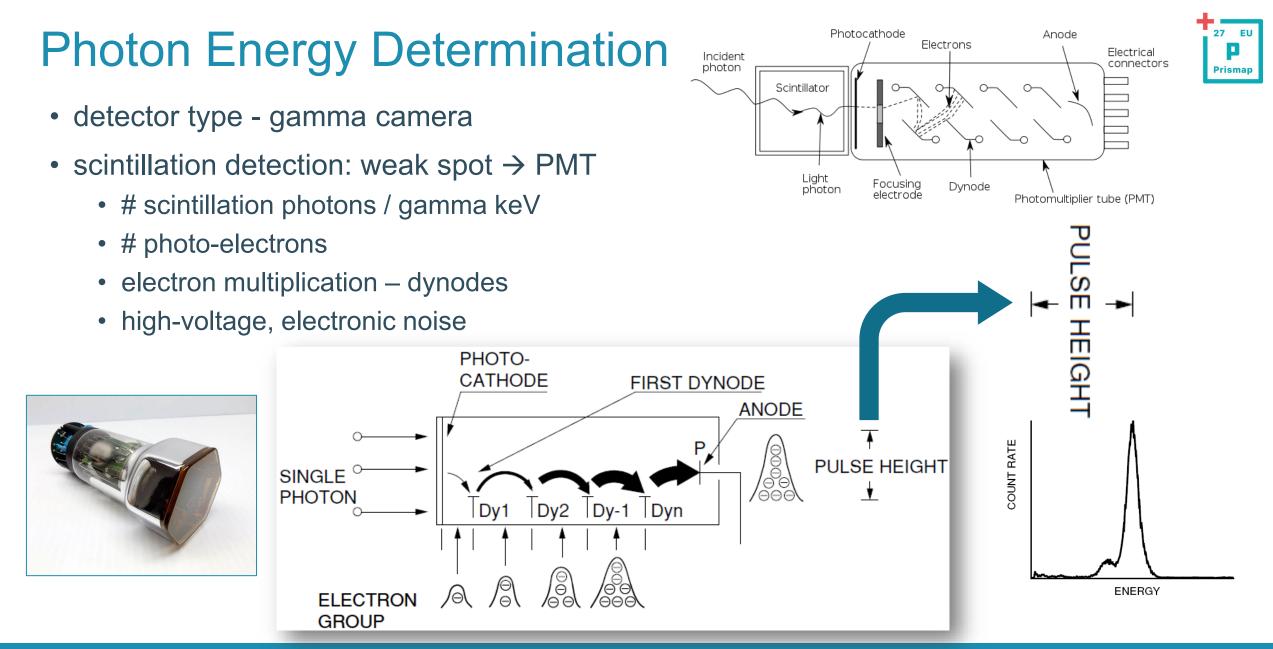
- general
 - time references, hardware & software integrity, data exchange, ...
- gamma & SPECT camera
 - planar & tomographic uniformity, energy, centre-of-rotation, planar & volumetric sensitivity, image quality & signal recovery, ...
- PET camera
 - detector & tomographic uniformity, quantification, image quality, ...
- hybrid technology
 - multi-modal alignment, influences for corrections (attenuation, scatter, ...), ...
- activity meter
 - background, zero, accuracy, constancy, reproducibility, repeatability, stability, linearity, ...
- gamma counter
 - background, efficiency, constancy, reproducibility, energy & resolution, linearity, ...



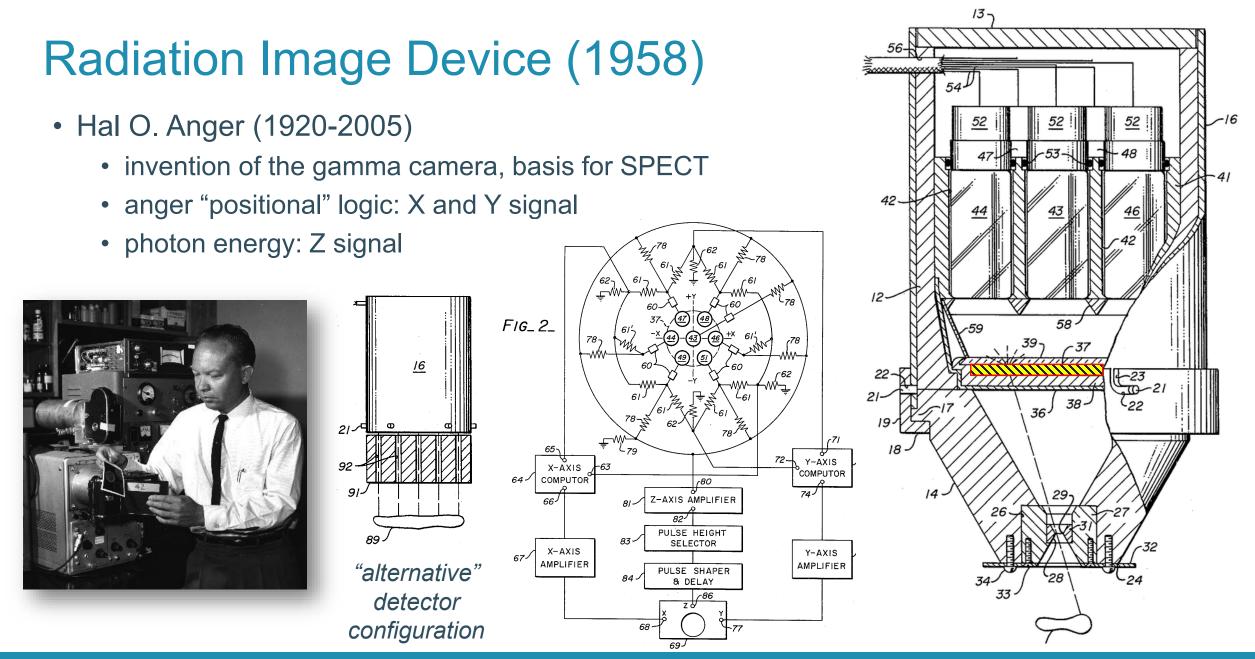










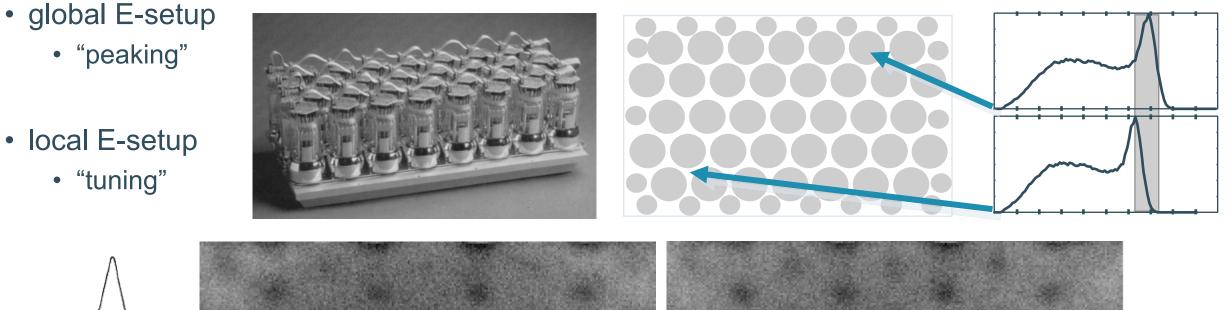


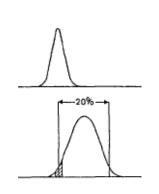


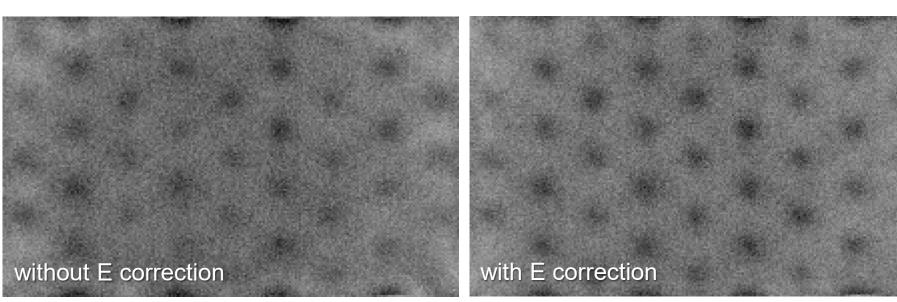
J Nucl Med Technol, Dec 1, 2005, 33(4): 250-253 – See also US patent US3011057 A

QC of gamma camera photon energy settings





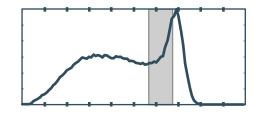




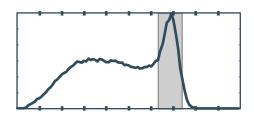


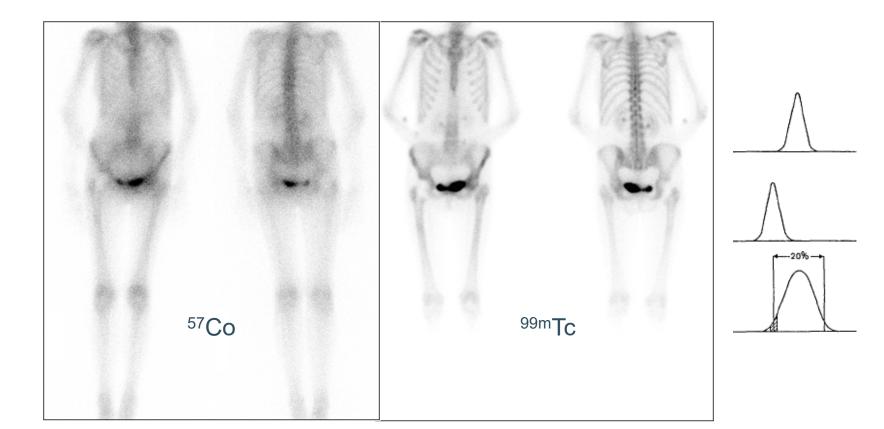
QC of gamma camera photon energy settings

- QC of the energy settings is important (peak position & window width)
- needs daily verification, at least before the start of its clinical use
- e.g. bone scintigraphy
 - ⁵⁷Co 122 keV



• ^{99m}Tc - 140 keV







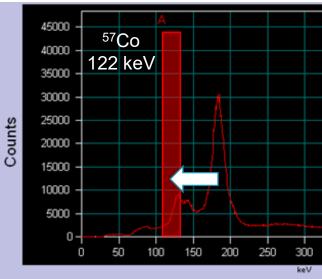
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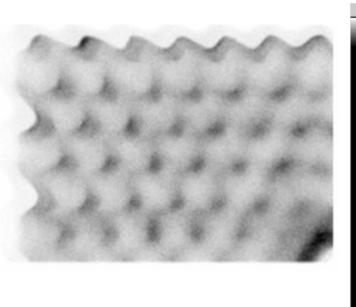
Importance of energy setting verification

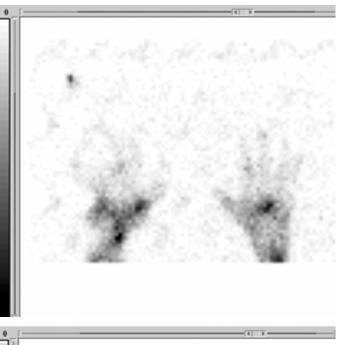
- dynamic phase of a bone scintigraphy study
- positioning of the hands onto the detector
- first investigation of the day
- acquisition starts with administration
- committed dose no clinical benefit
- QC energy
- ⁵⁷Co-flood
- energy shift

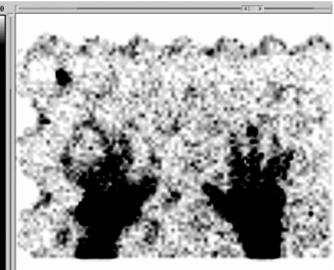














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Radionuclide and Hybrid Bone Imaging (2012) Fogelman et al., Springer (978-3-642-02400-9)

Detector uniformity

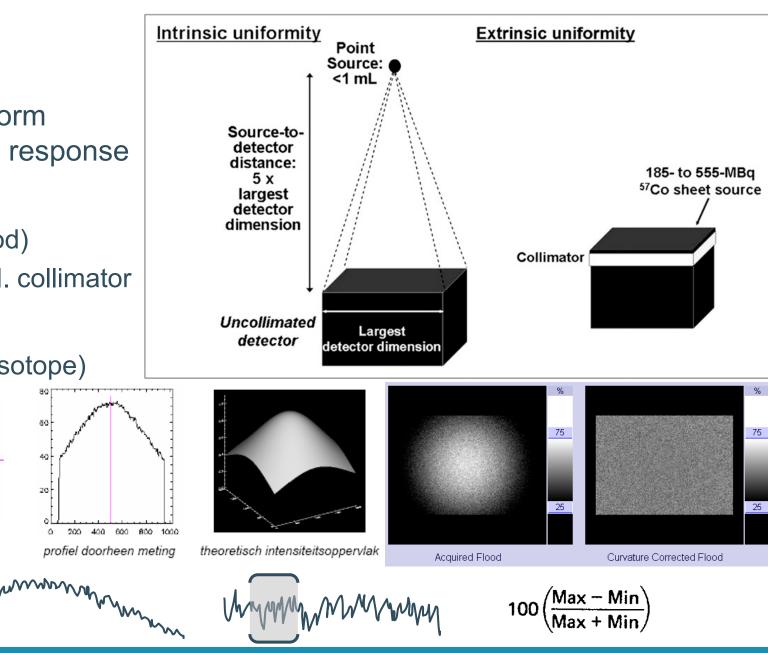
- <u>aim</u>: detector response to a uniform exposure, should give a uniform response
- extrinsic verification
 - ⁵⁷Co sheet source (or ^{99m}Tc flood)
 - verifies the "whole" system, incl. collimator

meting

- intrinsic verification
 - ^{99m}Tc point source (or another isotope)
 - far away
 - close by
 - dome effect
- quality metrics

16

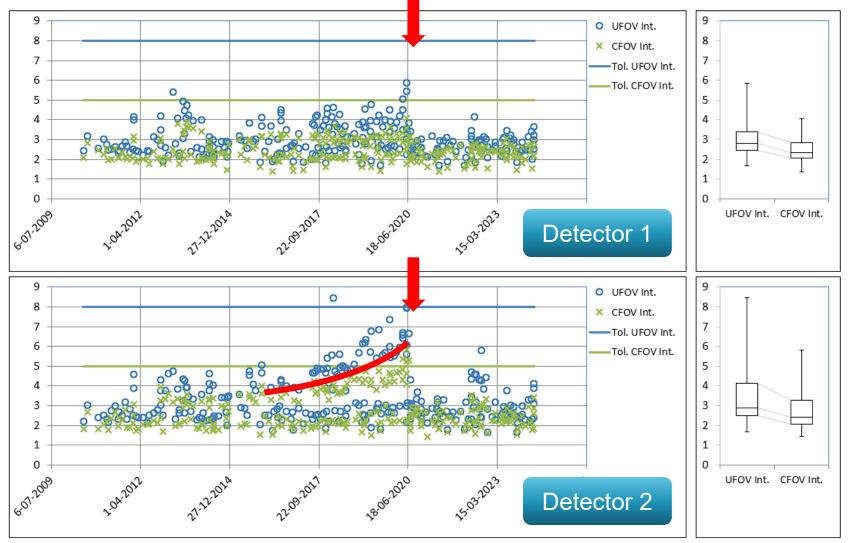
- integral uniformity
- differential uniformity



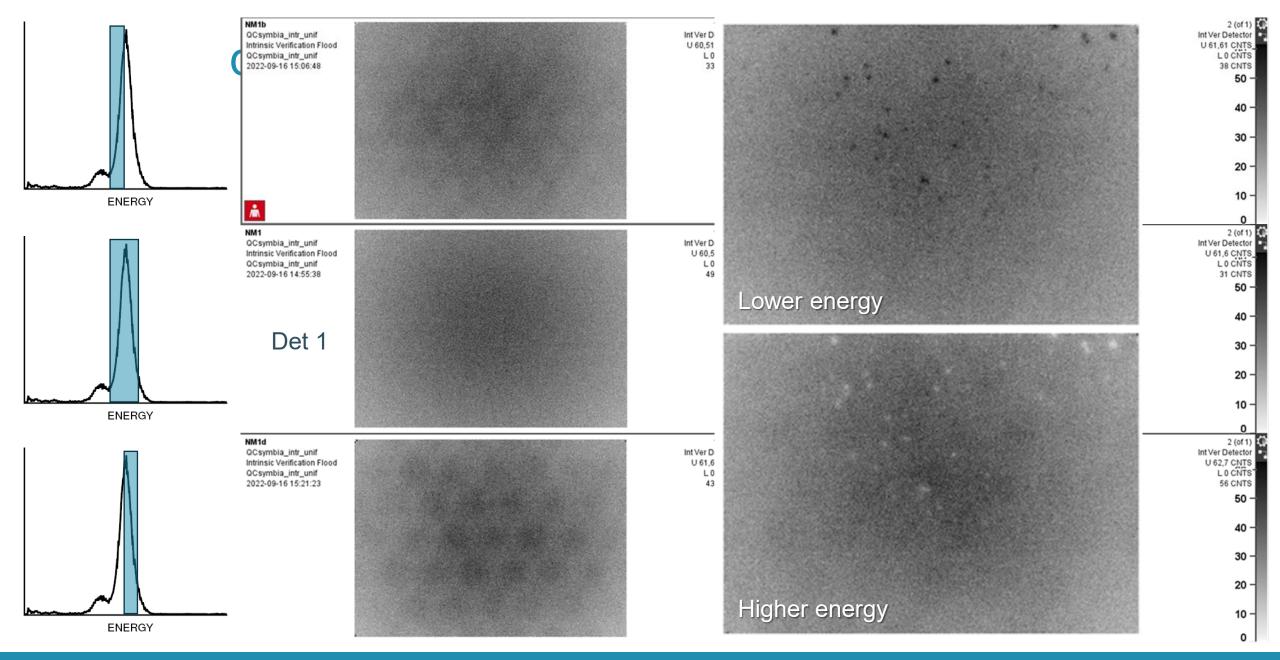
Trend analysis of detector performance – uniformity



- typical values
- subtle deviations
- environmental reasons
 - temperature
 - humidity
- component drift
 - electronics
 - voltage supply
 - • • •
- comparison between
 - systems
 - system parts



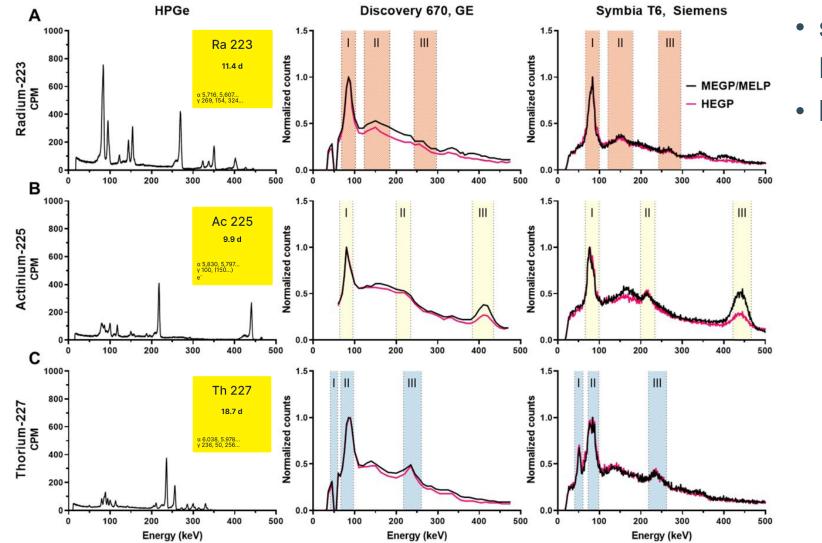




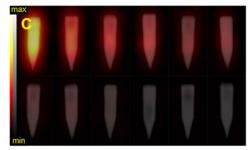


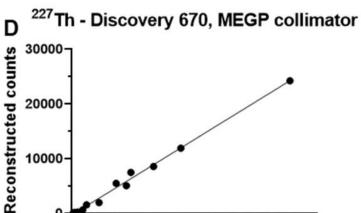
Energy settings for novel radionuclides (alpha emitters)





- system calibration and clinical protocol development
- limit-of-detection analysis





Benabdallah *et al.,* Theranostics, 2021, 11(20):9721-9737

10

20

30

40

Concentration (kBq/mL)

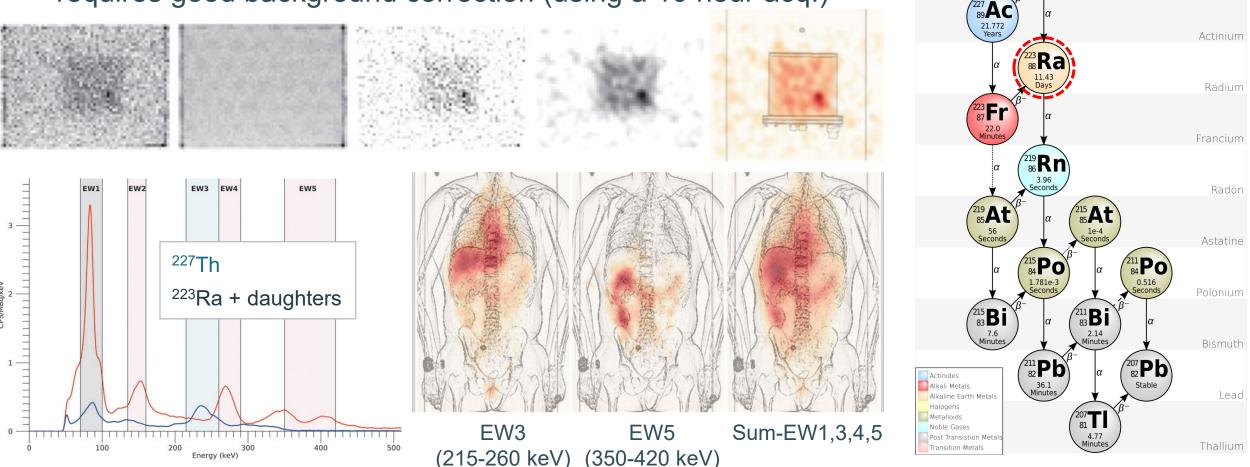
50

60

70 80

Establishment of clinical imaging protocols

- gamma-camera imaging of Th-227 / Ra-223
- requires good background correction (using a 10 hour acq!)





235 92 U

> 7.04e+8 Years

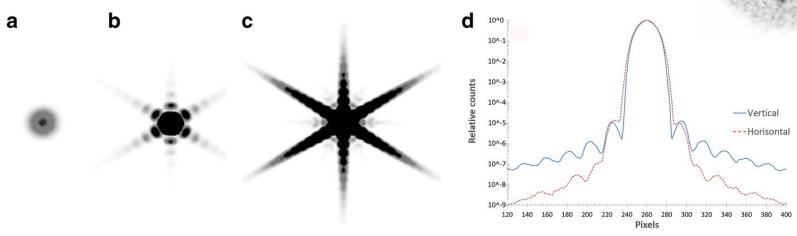
231**Th** 90**Th** 25.52 Hours ²³¹**Pa** _{3.276e+4} Uranium

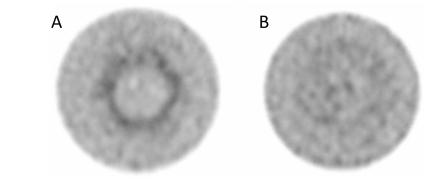
Thorium

Protactinium

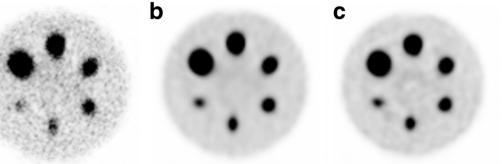
Establishment of clinical imaging protocols

- SPECT/CT is feasible for Tb-161
 - complex energy spectrum
 - extrinsic uniformity correction is recommended
 - Monte-Carlo based iterative reconstruction techniques
- currently beyond available commercial solutions a
- computational burden / collimator modelling
- fast GPU-based MC improves Lu-177 imaging





Marin *et al. EJNMMI Physics* (2020) 7:45 https://doi.org/10.1186/s40658-020-00314-x



Rydén *et al. EJNMMI Physics* (2018) 5:1 DOI 10.1186/s40658-017-0201-8

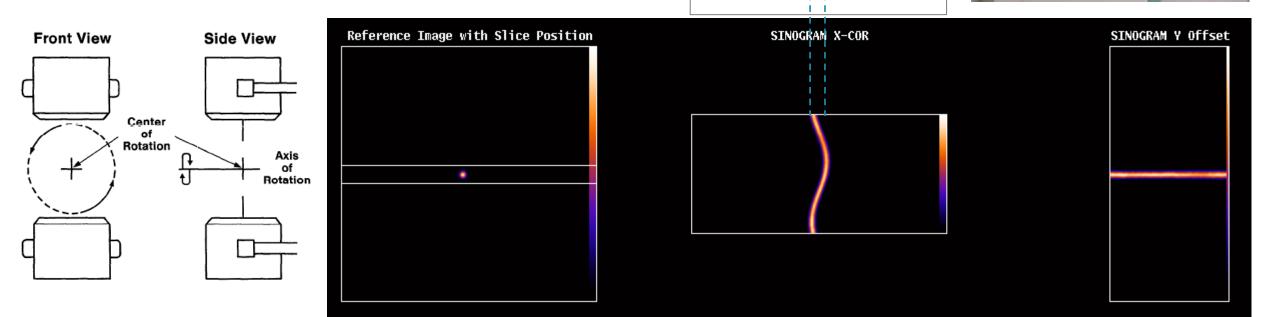
 current clinical QC does not cover advanced image quality analysis



SPECT – center-of-rotation (COR)

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- mechanical (physical) COR should be identical to the electronic (image) COR
- analysis of a SPECT acquisition of a point source
- revolving over 180°, 360°

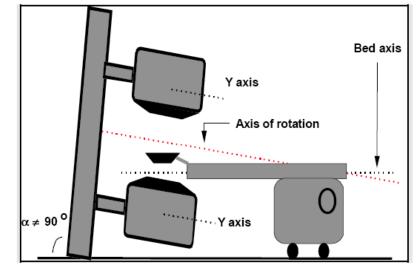


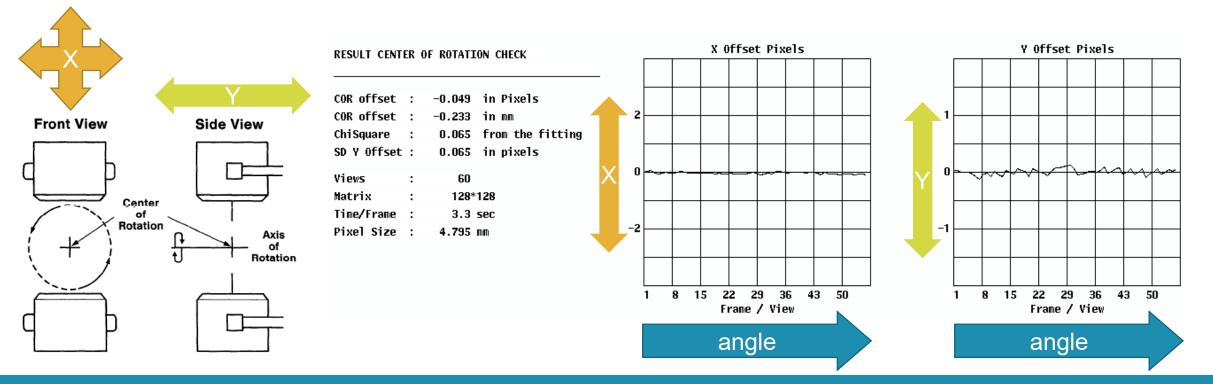


detector

SPECT – center-of-rotation (COR)

- there should be no offset in the regression of a sine function
- criterion (regulator):
 - the offset should be below 0.5 pixel size in clinical acquisition mode (e.g. 128 matrix ≈ 4.8 mm pixel, hence COR < 2.2 mm)

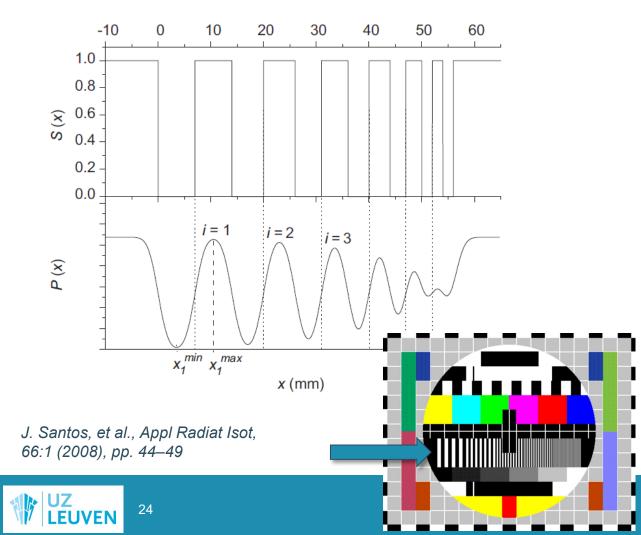


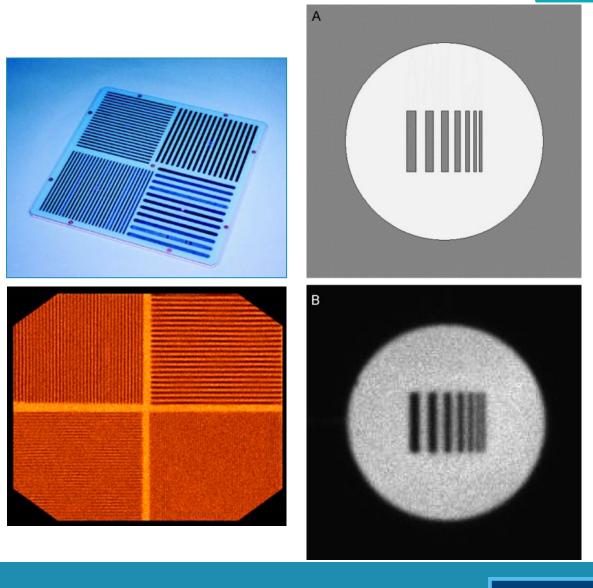




Gamma camera planar spatial resolution

 Modulation Transfer Function (MTF) – spatial frequency response of an imaging system

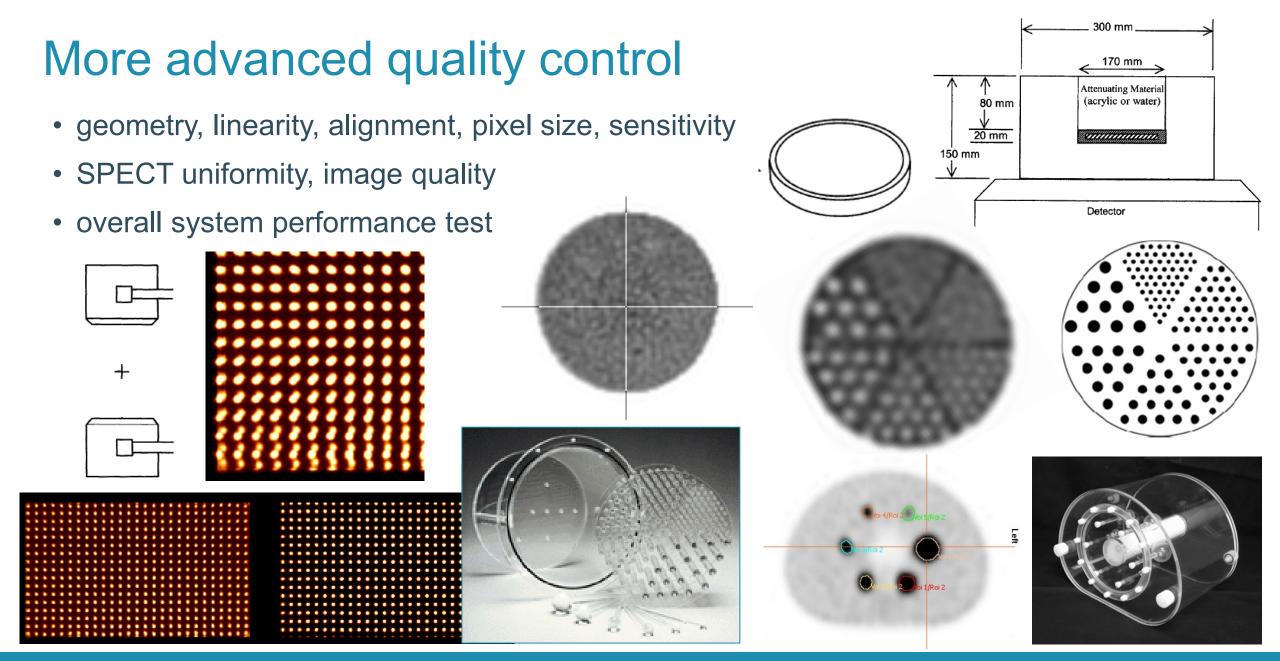




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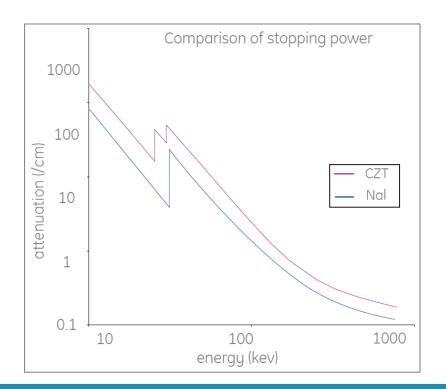


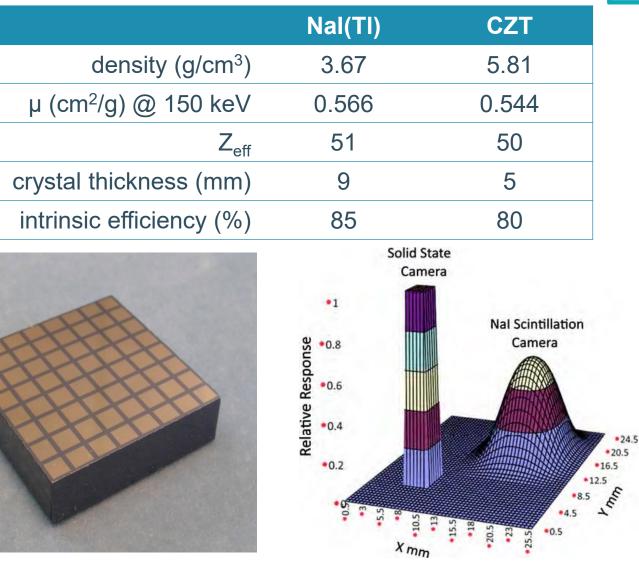


Novel detector technology – CdZnTe or CZT



- $Cd_{1-x}Zn_xTe$ usually x < 0.2
- compact "pixelated" detector tile
- better energy resolution ~ 6%





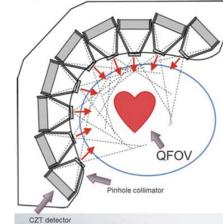


A. Bolotnikov, Brookhaven National Laboratory, NY, 2012

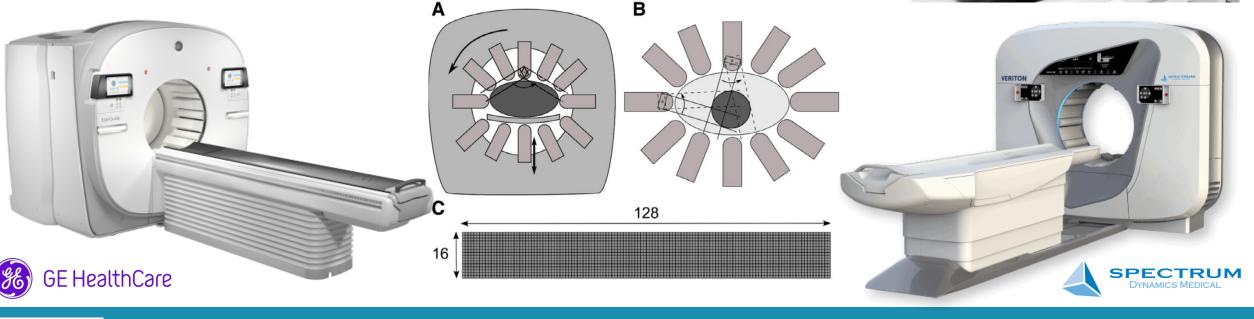
New gantry design and detector geometry

- multiple CZT tiles together
- novel gantry designs
- swivelling CZT detector
- 360° dynamic SPECT
- new QC strategies required











Ritt, Semin Nucl Med, 2022, 52:276-285

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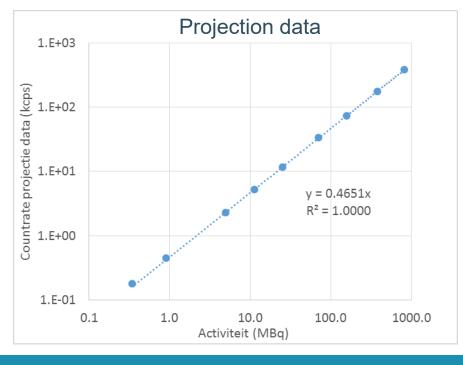


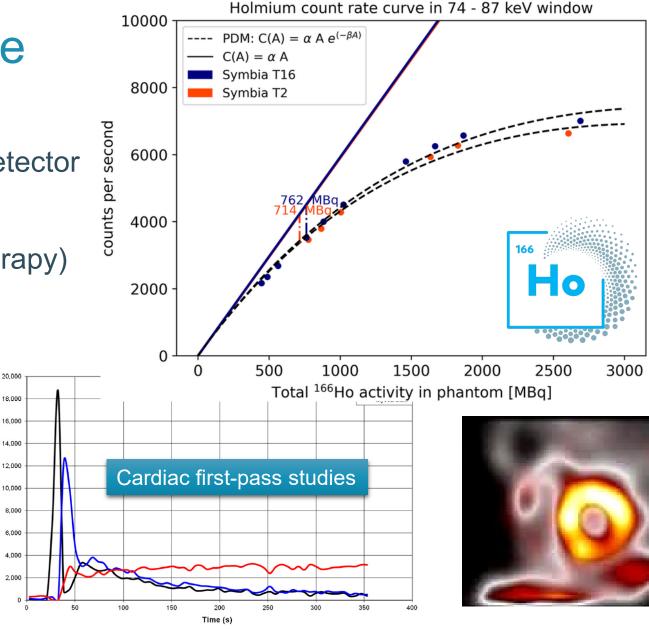
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Count rate performance

- detector dead time count loss
- particularly important for Nal(TI) detector
- high energy photons (¹⁶⁶Ho-SIRT)
- CZT almost no count loss (e.g. therapy)





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Stella, M., et al. EJNMMI Phys 8, 22 (2021) doi.org/10.1186/s40658-021-00372-9

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16.000

12,000

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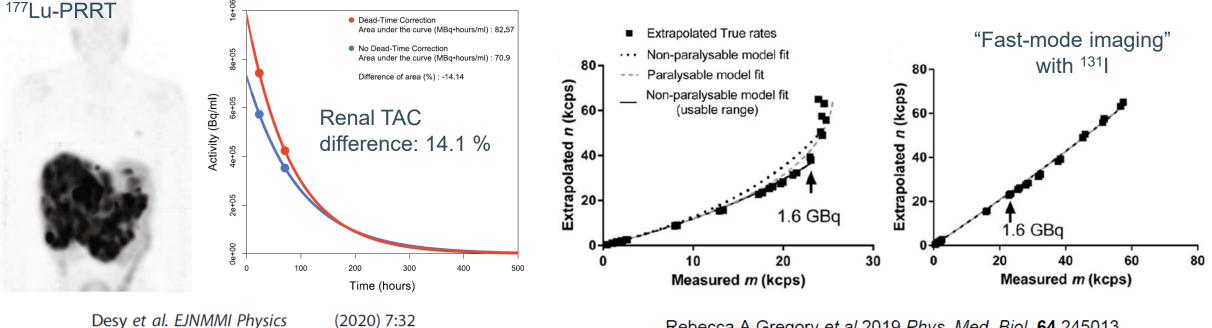
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Dead-time correction for NaI(TI) based SPECT cameras



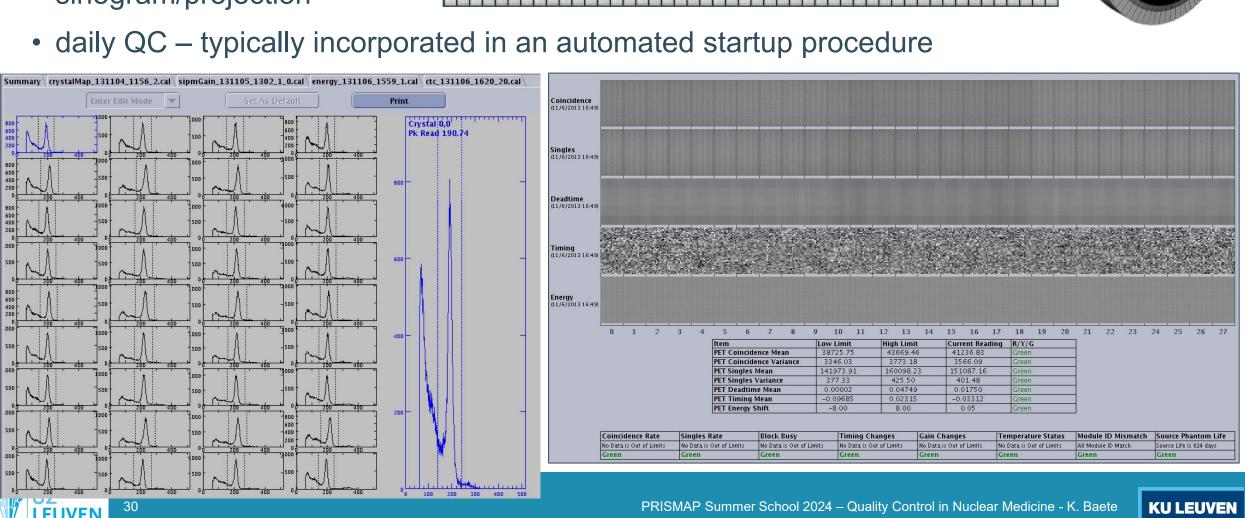
- investigation of system behaviour might take some time, and bring extra costs like e.g. making available large amounts of activity (not required to be a radiopharmaceutical)
- underestimation of activity in extensive disease without dead-time correction
- with new CZT technology, dead-time might become a substantially lesser problem



https://doi.org/10.1186/s40658-020-00303-0

Rebecca A Gregory et al 2019 Phys. Med. Biol. 64 245013



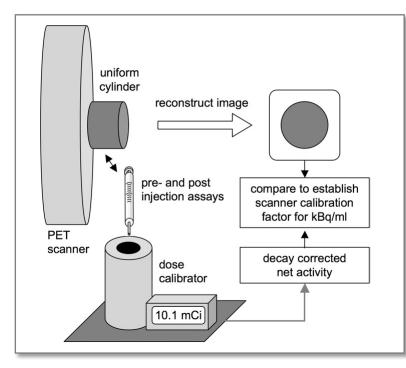


PET – assessing detector response

- energy analysis & uniformity
- sinogram/projection

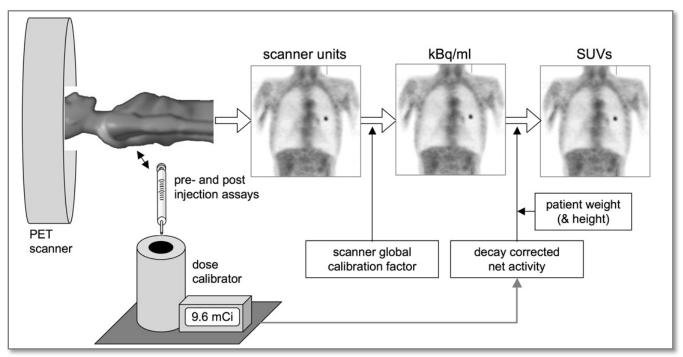


PET radionuclide calibrator cross-calibration



- same RC used for patient administration
- measured cpm/voxel
- converted to Bq/mI, SUV, ...

- uniform cylinder with ¹⁸F solution
- radionuclide calibrator (RC) measure (Bq)
- known cylinder volume (ml)
- known Bq/ml \rightarrow measured cpm/voxel
- cross-calibration factor determined



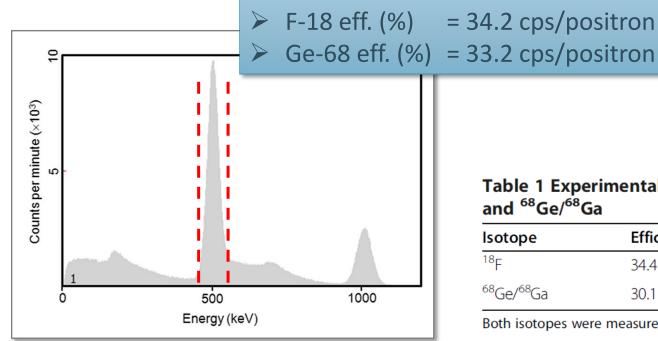


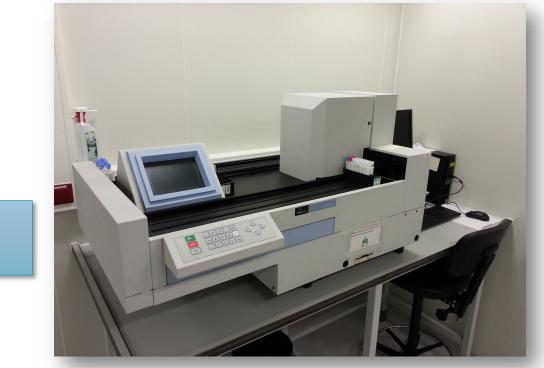
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Internal calibration using gamma counter

- problem for radionuclides with short $T_{1/2}$
 - ¹¹C, ¹³N, ¹⁵O, ⁶⁸Ga, ...
- positron emitters -> narrow E window
 - correction factor for positron branching ratio





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Table 1 Experimental measurements of gamma counter efficiency (mean ± SD) for ¹⁸F and ⁶⁸Ge/⁶⁸Ga

lsotope	Efficiency (%)	Positron fraction	Efficiency (%)/positron fraction
¹⁸ F	34.4 ± 0.18	0.97	35.5±0.18
⁶⁸ Ge/ ⁶⁸ Ga	30.1 ± 0.07	0.89	33.8 ± 0.07

Both isotopes were measured using a 409- to 613-keV energy window.



Lodge et al., EJNMMI Physics (2015) 2:11

Quality assurance – gamma counter efficiency

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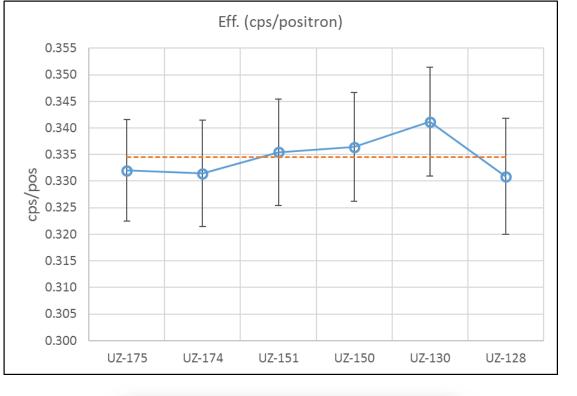
 ⁶⁸Ge reference sources
mean eff. (%) = 33.5 ± 0.4 cps/pos
Media Imaging Laboratory Isotope Products
Media Imaging Laboratory Isotope Products
Media Imaging Laboratory Isotope Street & Burbank, California 91354 Tel 601329-1010 Fax 661-257-8303
CERTIFICATE OF CALIBRATION GAMMAA STANDARD SOURCE

Radionuclide: Half-life: Catalog No.: Source No.:	Ge-68 270.8 ± 0.3 days GF-0318-220N 1924-30-2	Customer: P.O. No.: Reference Date: Contained Radioactivity: (Ge-68 only)	IDB HOLLAND BV 04040/19JAN 2017-02-01 12:00 PST 225.7 nCi 8351 Bq
	ule type: e of active deposit: e diameter/volume: ing:	T (12 mm diameter x 75 mm length) Dispersed in epoxy matrix Approximately 0.71mL (0.7124 grams; Plastic Plastic	balance filled with inactive epoxy)
Radioimpurities	:		
None det	ected (Ga-68 daughter	in equilibrium)	
Method of Calib	ration:		
This sour pressuriz	ce was prepared from ed well type ionization	a weighed aliquot of solution whose activ chamber.	ity in µCi/g was determined using a
Uncertainty of M A. Type	Teasurement: A (random) uncertainty	± 0.0 %	

certainty of breasurement.				
A. Type A (random) uncertainty:	±	0.0	%	
B. Type B (systematic) uncertainty:	±	3.0	%	
C. Uncertainty in aliquot weighing:	±	0.0	%	
D. Total uncertainty at the 99% confidence level:	±	3.0	%	

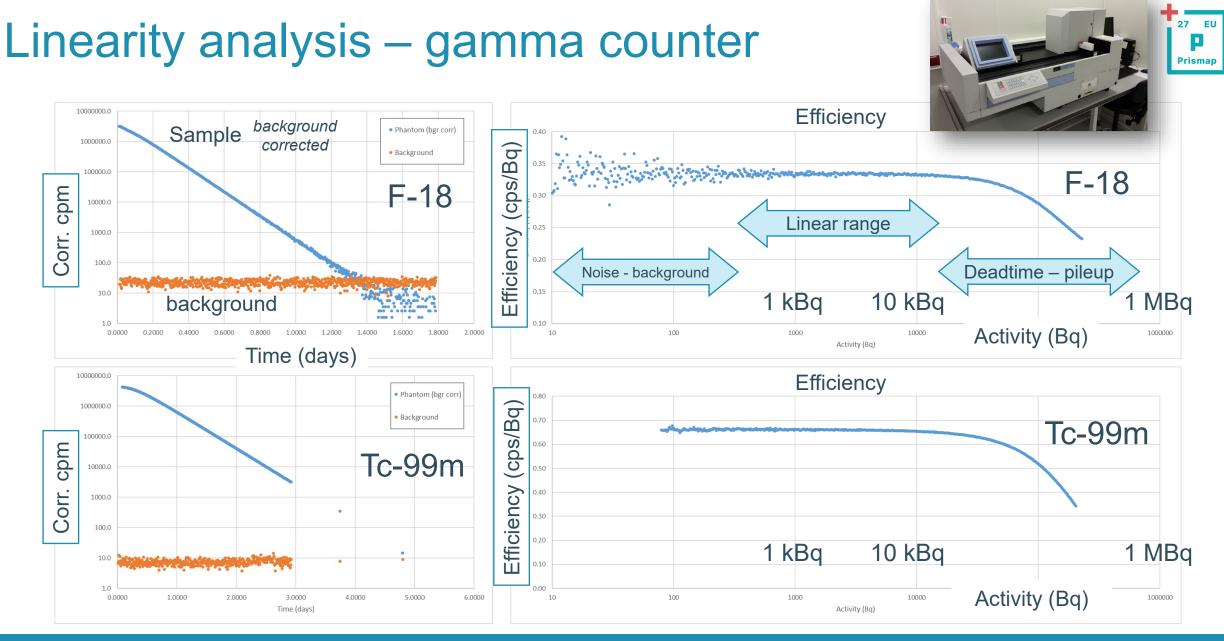
Notes:

- See reverse side for leak test(s) performed on this source.
- This document uses the date convention YYYY-MM-DD in accordance with ISO 8601.
- EZIP participates in a NIST measurement assurance program to establish and maintain implicit traceability







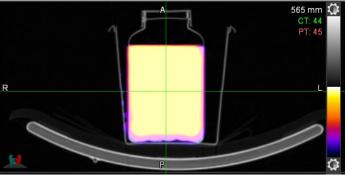




Nuclear Medicine Equipment Standards

- a quantified and traceable measure using an NM instrument
 - numerical value relative or absolute measure
 - physical quantity (SI) unit of measurement
- nuclear medicine (NM) instruments
 - radionuclide calibrator or activity meter (Bq)
 - gamma counter samples (Bq/ml)
 - SPECT phantom (cps/voxel)
 - quantitative PET/CT or SPECT/CT (Bq/ml)
- calibration step
 - conversion between units
- verification and follow-up
 - QA & QC, incl. Q-management













Standardization and QC

- the challenge of standardization is not new
 - ell (ulna) cubit (forearm)
- nuclear data, half-life, e.g. branching ratio for positron emission of ⁹⁰Y in PET acquisition software E=2279.800 keV
 - device A : 32 × 10⁻⁶
 - device B: 34 × 10⁻⁶
- imaging standards (DICOM, ISO-12052, ...)
 - time references & decay correction
- it looks like ... there's much more need for standardization, even before calibration / verification (QC)







In support of the UNESCO World Metrology Day 2024

Branching ratio

 $Bq \leftrightarrow e^+$



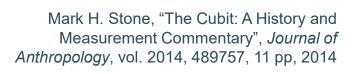
(0.011%)

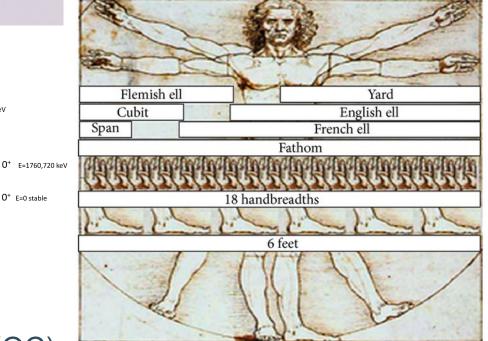
O⁺ E=0 stable

β-β+

⁹⁰7r

β⁻ (99.999%











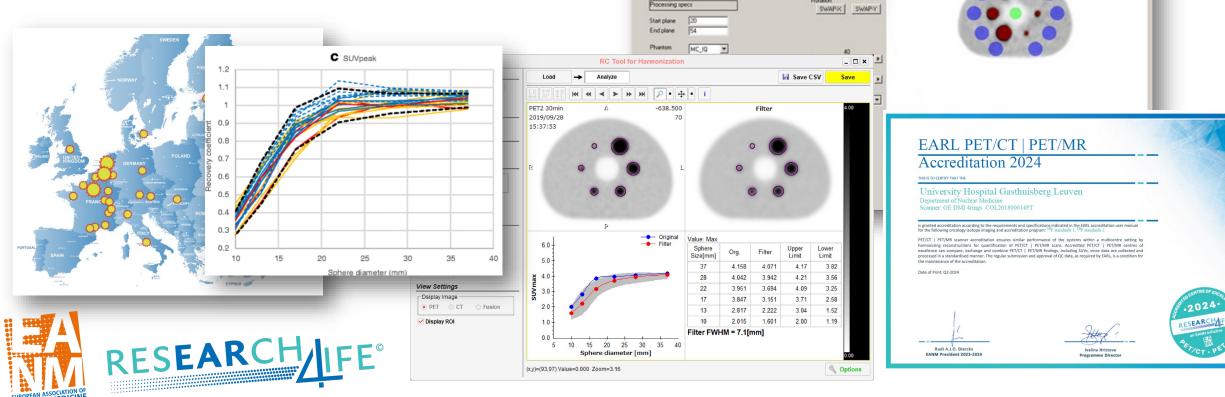


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Standardization in PET and SPECT

- international effort \rightarrow accreditation of PET
- SUV & image quality verification
- harmonization for multicenter trials



Phantom and Acq specs

Dose (MBg)

Dose (MRo) (unhered

Acquisition Date

Act conc. in spheres (Bo/co

Acquisition time (hitometras)

Volume background compartment [ml] 9700

Volume stock solution [mil [spheses] 500



Daisaki, H. *et al., Sci Rep* **11**, 8517 (2021) Kaalep, A. *et al., EJNMMI* **45**, 1344–1361 (2018) Up-Down

@ 1452.40

@ 14.54.00

59.64

FriAug04_200

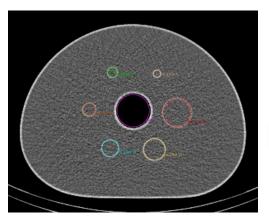
27 EU P Prismap

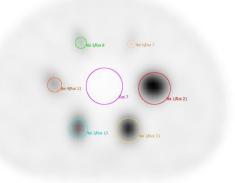
_ | O | X

Image Quality for 2 clinical SPECT-CT systems

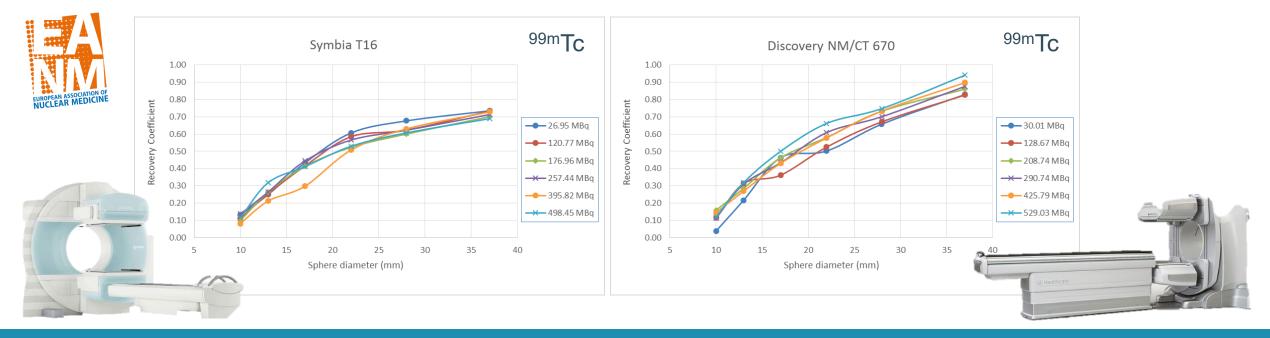


- variety of activity concentrations
- quantitative capabilities of SPECT/CT
- reproducibility and accuracy
- performance of the imaging system
- accreditation for ¹⁷⁷Lu-SPECT in prep









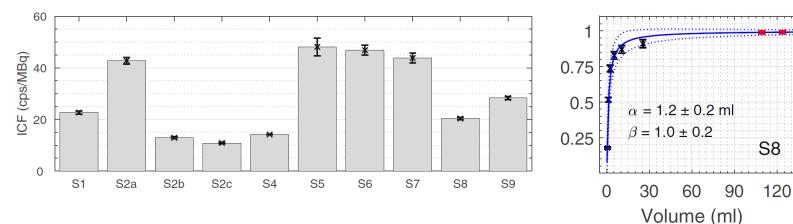
Feasibility of harmonization: intercomparison exercises

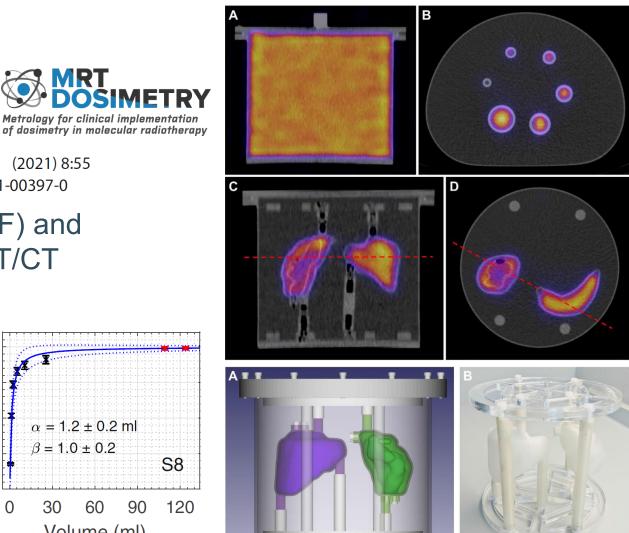


A multicentre and multi-national evaluation of the accuracy of quantitative Lu-177 SPECT/CT imaging performed within the MRTDosimetry project Tran-Gia et al. EJNMMI Physics

Tran-Gia et al. EJNMMI Physics (2021) 8:55 https://doi.org/10.1186/s40658-021-00397-0

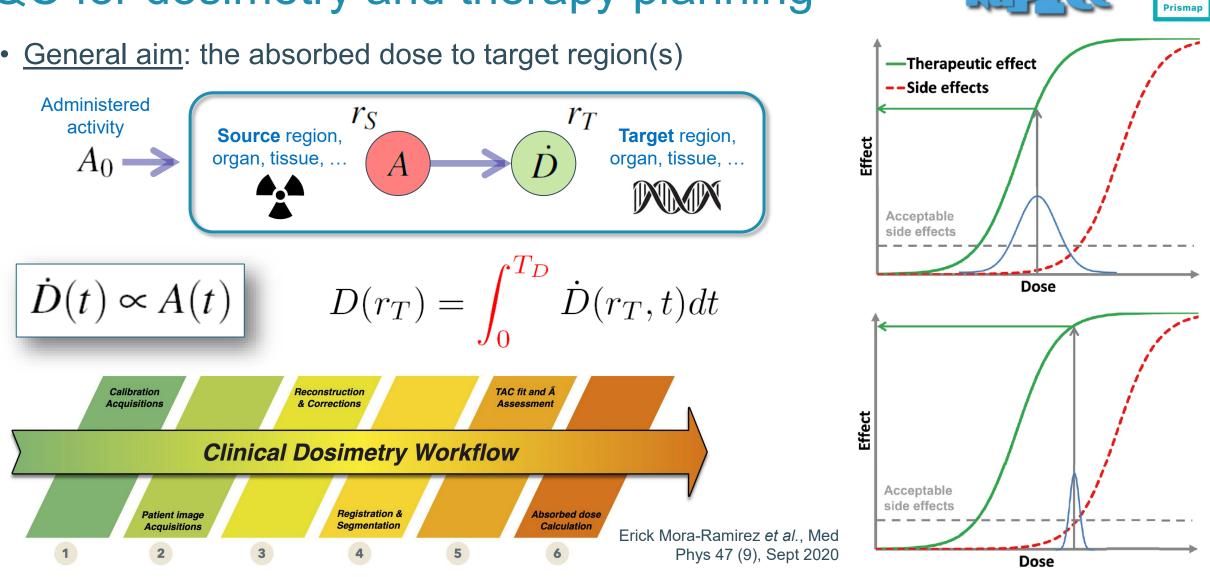
 setup-specific image calibration factors (ICF) and recovery curves (RC) of a variety of SPECT/CT systems for quantitative imaging







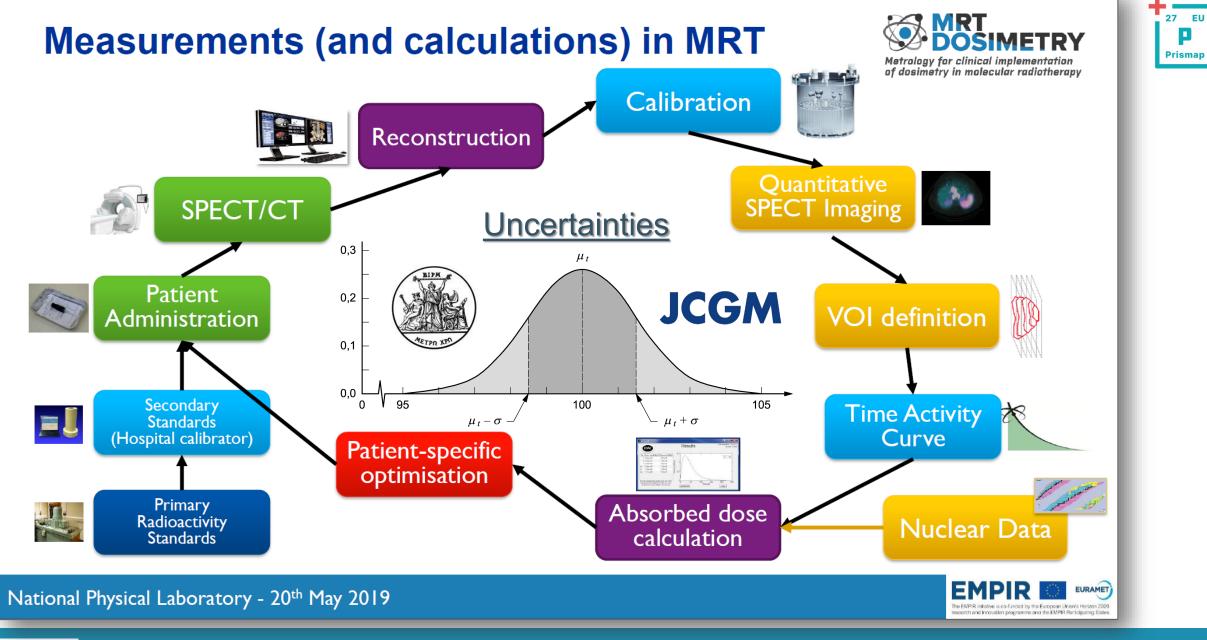
QC for dosimetry and therapy planning



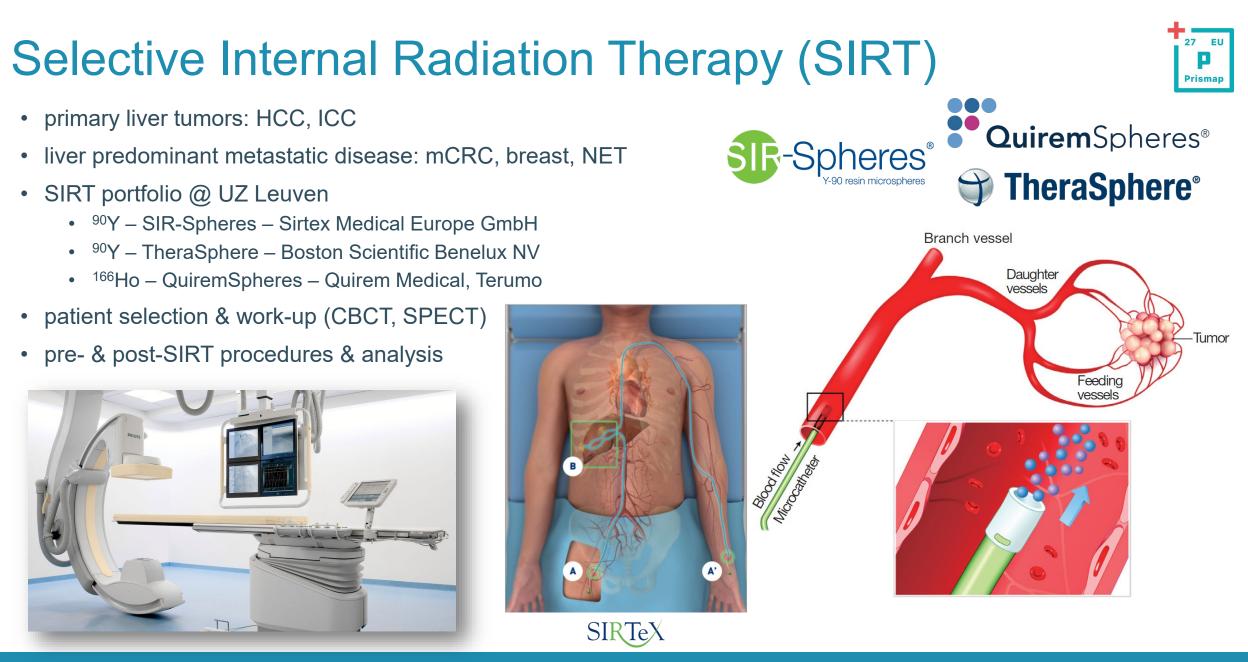


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Ρ



UZ LEUVEN 41 Andrew Robinson (NPL), 4th scientific workshop for stakeholders (2019)





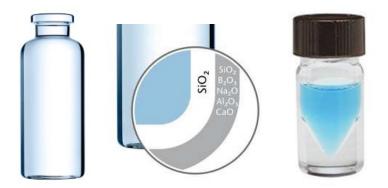
Kennedy, J Gastrointest Oncol. 2014;5(3):178-189





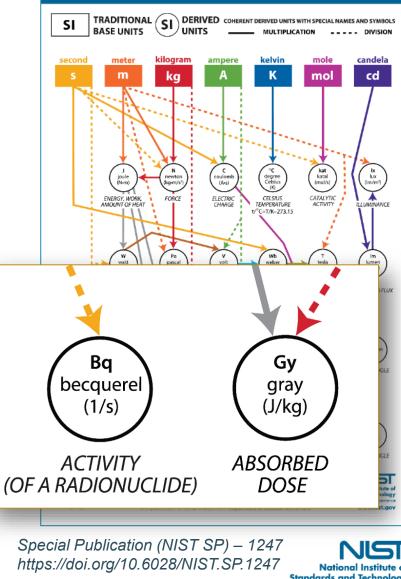
Standardization challenges in NM

- crossing the valley of death translational research
 - global : regulatory radioprotection medicines agencies
 - local : health physics radiopharmacy clinical environment
- closing gaps between radiopharmacy and medical physics
 - use of <u>standardised recipients</u> : V-vial, 10R Type 1+ Schott vial, ...
- approach manufacturers
- approach R-pharma suppliers
- approach EMA, FDA, ...





SI BASE UNITS



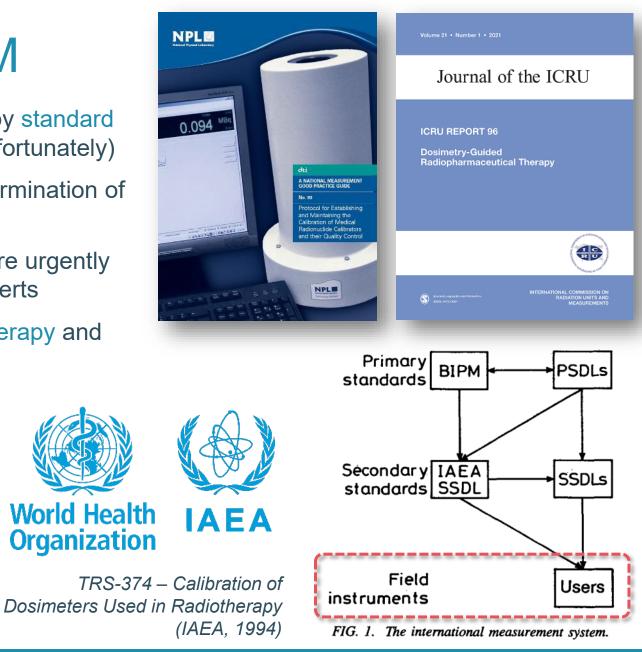


Butler, D. Translational research: Crossing the valley of death. Nature 453, 840–842 (2008)

Calibration challenges in NM

- the "calibration" problem is typically not intercepted by standard quality assurance measures in nuclear medicine (unfortunately)
- this can lead to significant inaccuracies with the determination of the activity [Bq] of a radiopharmaceutical
- more advanced quality control measures are therefore urgently required → medical physics experts & metrology experts
- theranostics: quantitative imaging for radionuclide therapy and personalized dosimetry are based on this







Traceability of radionuclide calibrators

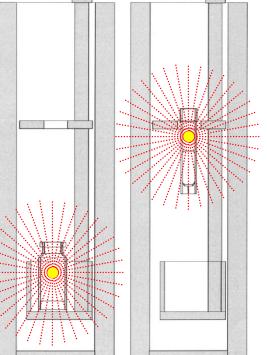
Physica Medica 45 (2018) 134-142



Belgian Nuclear Research Centre









Saldarriaga Vargas C, et al. Phys Med. 2018;45:134-142.

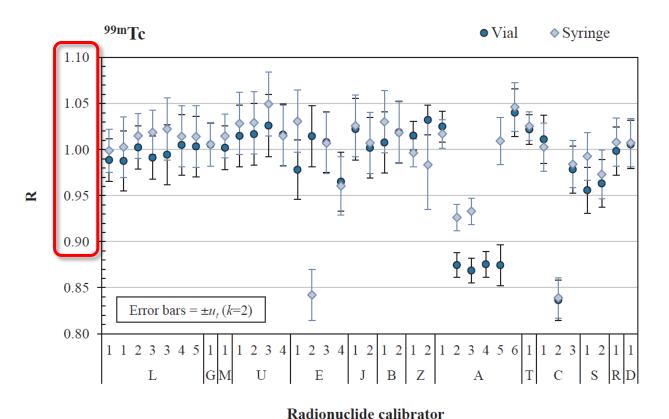
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Traceability of radionuclide calibrators

- results for Tc-99m
- use of Fidelis secondary standard radionuclide calibrator



Hospital





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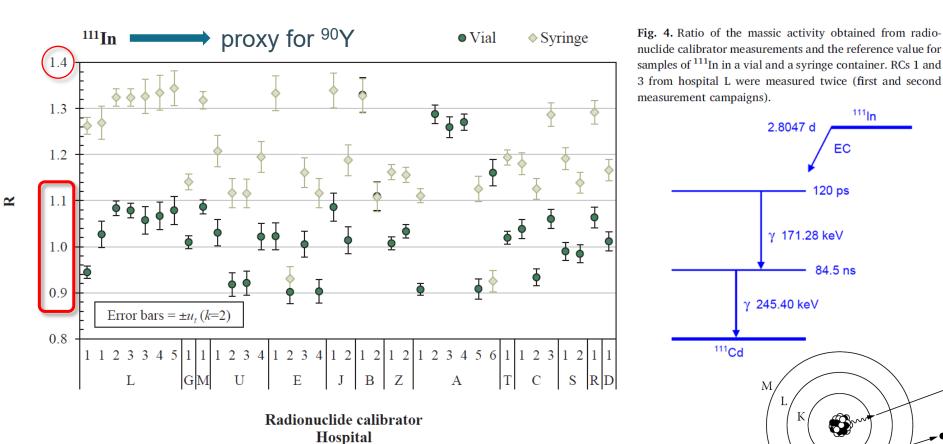
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Saldarriaga Vargas C, et al. *Phys Med*. 2018;45:134-142.

Traceability of radionuclide calibrators

• results for In-111 – "The Good, the Bad and the Ugly"



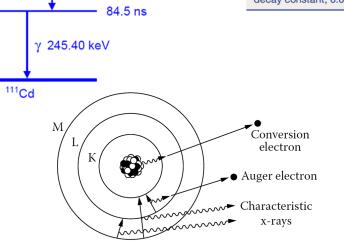
			Equilibrium dose constant, Δ_i	
Principal radiation	E _i (keV)*	ni	(rad g µCi ⁻¹ h ⁻¹)	(Gy kg Bq ⁻¹ s ⁻¹)
Auger electron	2.7 19.3	0.98 0.156	5.68E-03 6.41E-03	4.27E-16 4.82E-16
Conversion electron	144.6	0.078	2.40E-02	1.80E-15
	167.3	0.0106	3.78E-03	2.84E-16
	170.5	0.00203	7.37E-04	5.54E-17
	171.2	0.000424	1.55E-04	1.16E-17
	218.7	0.0493	2.30E-02	1.73E-15
	241.4	0.00785	4.04E-03	3.03E-16
	244.6	0.00151	7.87E-04	5.91E-17
	245.3	0.000301	1.57E-04	1.18E-17
x-ray	3.1	0.069	4.60E-04	3.46E-17
	23	0.235	1.15E-02	8.64E-16
	23.2	0.443	2.19E-02	1.64E-15
	26.1	0.145	8.06E-03	6.06E-16
γ	171.3	0.902	3.29E-01	2.47E-14
	245.4	0.94	4.91E-01	3.69E-14

*Average electron energies.

TABLE 3. Nuclear Data for 111In

 E_i = mean energy per particle or photon; n_i = mean number of particles or photons per nuclear transition; $\Delta_i =$ mean energy emitted per nuclear transition.

¹¹¹In has the following properties: physical half-life, 67.3 h; decay constant, 0.0103 h⁻¹; and decay mode, electron capture.



¹¹¹In

EC

120 ps

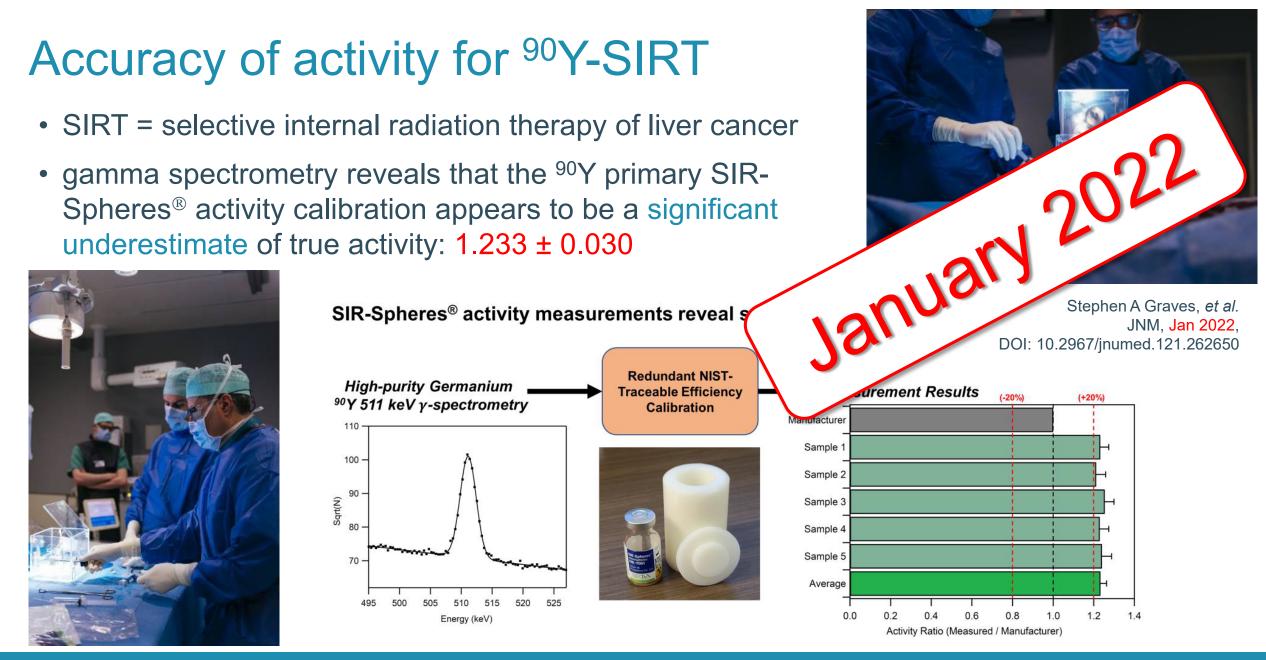
γ 171.28 keV

2.8047 d

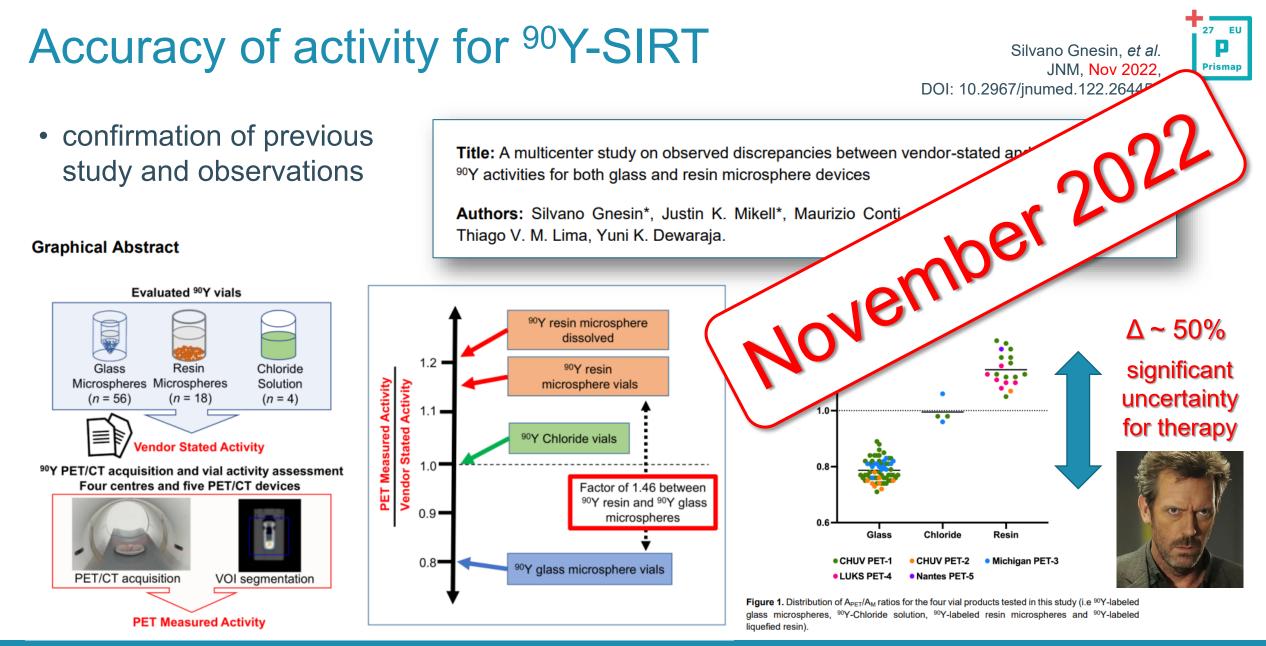
Cd 173 x-rays 247300 keV



Saldarriaga Vargas C, et al. Phys Med. 2018;45:134-142.







The value of (legal) metrology

- European Union: 2013/59/EURATOM
 - art. 56 Optimisation: "...verification of administered activities ..."

- Belgium: Medical Exposure Decree (2020)
 - art. 9 Optimisation: "... verification of administered activities ..."
 - art. 60 Reporting: "... deviation of >10% of the intended activity"
- recipients often do not meet the calibration requirements
- unknown calibration uncertainties on certificate of analysis
- lack of knowledge about the unbroken chain of traceability or calibration path for radioactivity prescription by a physician
- how to compare that to the concept of maximum permitted tolerance on "content" in the EU (76/211/EEC) 😳 ???





CSIR-National Physical Laboratory, New Delhi, India







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Standards for clinical translation

PRISMAP recommends the implementation of

Clinical Radiopharmaceutical Pathway

Production and

Metrology

- an end-to-end metrology methodology, and
- the involvement of medical physics experts (MPE)

Secondary

End-to-End Metrology

Calibration

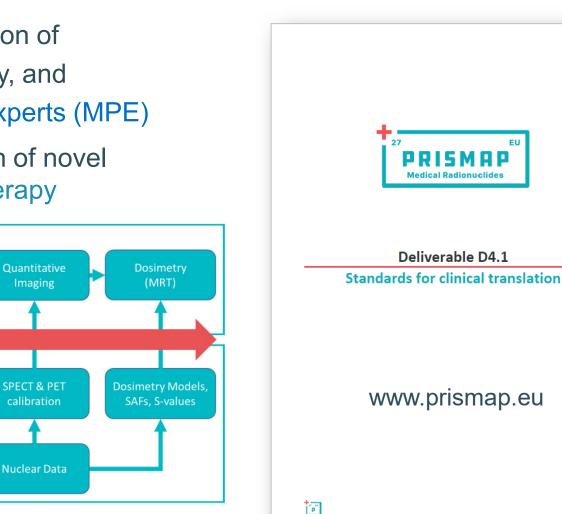
Factor

Primary

Standards

for the standardization and harmonization of novel radiopharmaceuticals for imaging and therapy

Radiopharmacy





This project has received funding from the European Union's Horizon 2020 research and innovation program under grant agreement No 101008571 (PRISMAP).

Radiochemistry



Clemens Decristoforo, et al. (2022). https://doi.org/10.5281/zenodo.6599181 27 EU

Prismap

Quality assurance & control (2.x)

- novel detector and gantry technology
 - CZT, SiPM, novel system configurations, radionuclide settings
- advanced image correction & reconstruction techniques
 - raw data correction techniques, count rate & dead-time, ...
 - offline (in-house) processing (quid EU-MDR 2017/745)
 - quantification in SPECT & PET (dirty isotopes)
- advanced image processing & data extraction techniques
 - (multi-modal) image registration
 - image segmentation artificial intelligence
 - quantification, dosimetry and therapy planning system
- radionuclide calibrators
 - influence of geometry, recipient, volume, filters, dispensing systems, traceability & metrology
- (technical) regulatory aspects are not in sync with the evolution of NM technology













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